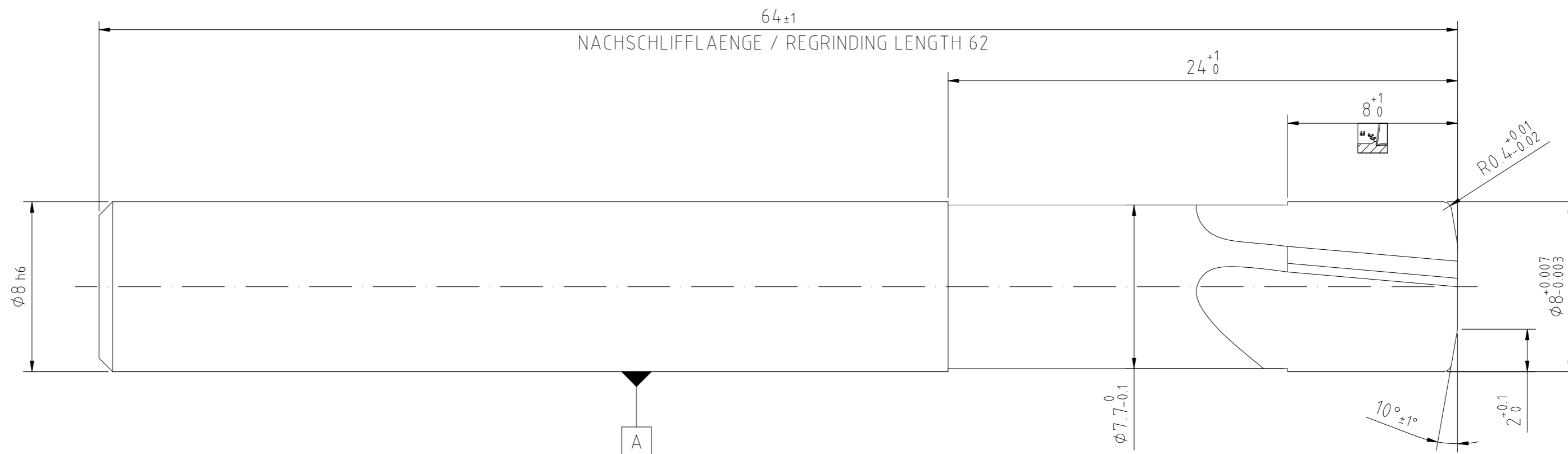
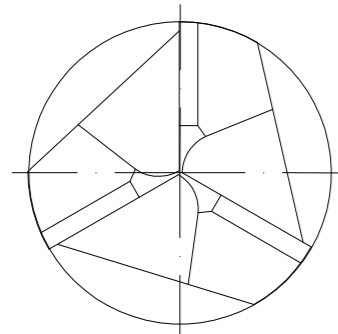


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.05	± 0.05	± 0.1	± 0.15	± 0.2
± 0.2	± 0.5	± 1	± 1	± 1
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'

-  OPTIMILL-3D-HF, Z=4
-  HP806



REGRINDING INFO	
TIP	●
OUTER DIAMETER	●
FLUTE	●
ADDING OF WORKING LENGTH	●
ADDING OF WORKING DIAMETER	●
DECOATING	○

● YES ● OPTIONAL ○ NO

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE OPTIMILL-3D-HF, SHANKFORM HA, COATED	DATE OF ISSUE 2023-12-08	CREATED JG	DOCUMENT 608029470-000-01-ED1	FORMAT A2
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	GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 5:1	TECHNICAL SPECIFICATION MHF100-080-0700-2400X064-HP806	ORIGIN MED