

1		2		3		4		5		6		7		8		
A										INDEX	CHANGES			DATE	NAME	
B																
C										NON TOLERANCED DIMENSIONS						
										0.5 ...3		> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
										± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	
										RADII, CHAMFERS						
										± 0.2	± 0.5	± 1	± 1	± 1	± 1	
										ANGLES, DIM. OF THE SHORTER SIDE						
										bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400		
										± 1°	± 30'	± 20'	± 10'	± 5'		
D	MEGA-DEEP-DRILL 28°HELICAL AT Ø1.5 HP246 SEE CATALOG WITH I.C. M 5:1 MEGA-DEEP-DRILL, SHANK FORM HAK, COATED															