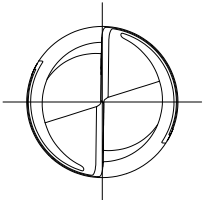


OPTIMILL-3D-CR,Z=2

HP825

M 100:1



REGRINDING INFO	
TIP	<input type="radio"/>
OUTER DIAMETER	<input type="radio"/>
FLUTE	<input type="radio"/>
ADDING OF WORKING LENGTH	<input type="radio"/>
ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>

● YES ● OPTIONAL ○ NO

NON TOLERANCED DIMENSIONS						
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000	
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	
RADI, CHAMFERS						
± 0.2	± 0.5	± 1	± 1	± 1	± 1	
ANGLES, DIM. OF THE SHORTER SIDE						
bis 10 ± 1°	> 10 ...50 ± 30'	> 50 ...120 ± 20'	> 120 ...400 ± 10'	> 400 ± 5'		

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-3D-CR, SHANKFORM HA, SC, COATED			FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2021-11-25	CREATED MF	DOCUMENT 607408790-000-02-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 31154001	ORIGIN AAD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ①		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION MCR102-002-0005-0150B060-HP825
RESTRICTIONS WILL BE PROSECUTED.					SHEET 1/1