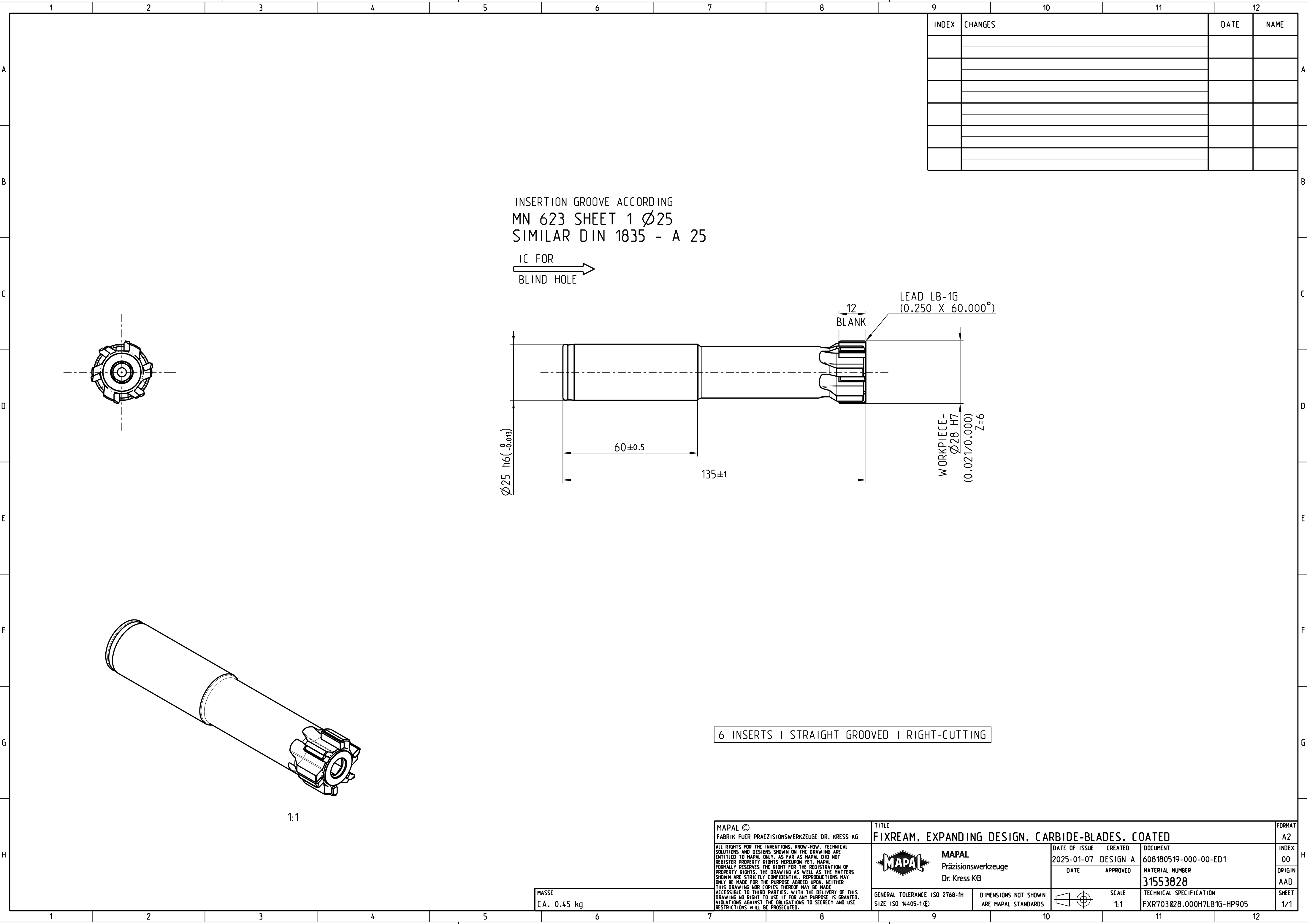




INSERTION GROOVE ACCORDING
MN 623 SHEET 1 Ø25
SIMILAR DIN 1835 - A 25

IC FOR
BLIND HOLE

LEAD LB-1G
(0.250 X 60.000°)

12
BLANK

Ø25 h6(-0.013)

60±0.5

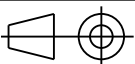
135±1

WORKPIECE-
Ø28 H7
(0.021/0.000)
Z=6

6 INSERTS | STRAIGHT GROOVED | RIGHT-CUTTING

1:1

MASSE
CA. 0.45 kg

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			DATE	APPROVED	MATERIAL NUMBER 31553828	ORIGIN AAD	
		GENERAL TOLERANCE ISO 2768-1H SIZE ISO 14405-1 Ⓒ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 1:1	TECHNICAL SPECIFICATION FXR703Ø28.000H7LB1G-HP905	SHEET 1/1