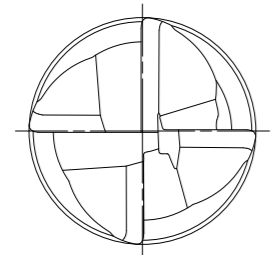


1 2 3 4 5 6 7 8 9 10 11 12

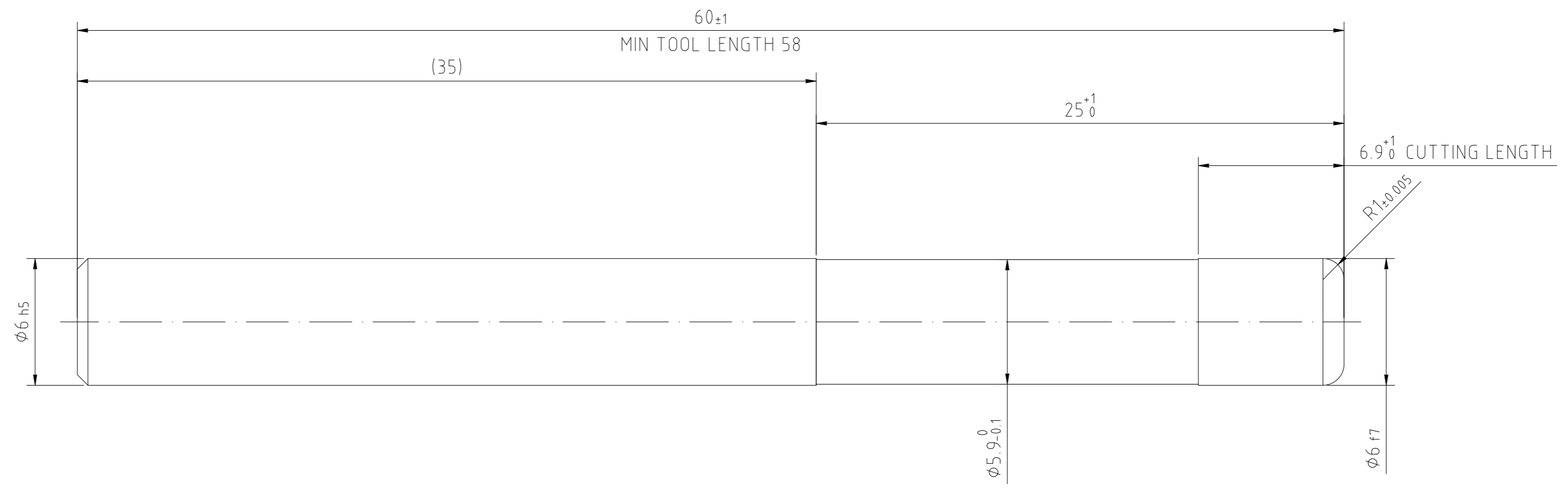
| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| NON TOLERANCED DIMENSIONS | | | | |
|----------------------------------|---------|---------|---------|---------|
| 0.5 | > 3 | > 6 | > 30 | > 120 |
| ... 3 | ... 6 | ... 30 | ... 120 | ... 400 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 |
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 |
| RADII, CHAMFERS | | | | |
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 |
| ANGLES, DIM. OF THE SHORTER SIDE | | | | |
| bis 10 | > 10 | > 50 | > 120 | > 400 |
| ... 50 | ... 120 | ... 400 | | |
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' |

 OPTIMILL-3D-CR-HARDENED,Z=4
 HP808


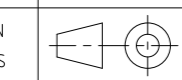


MN-30.46-270



| REGRINDING INFO | |
|----------------------------|---|
| TIP | ● |
| OUTER DIAMETER | ○ |
| FLUTE | ○ |
| ADDING OF WORKING LENGTH | ● |
| ADDING OF WORKING DIAMETER | ○ |
| DECOATING | ○ |

● YES ● OPTIONAL ○ NO

| | | | | | |
|---|--|---|---------------|-----------------------------------|---------------|
| MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG <small>ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.</small> | TITLE OPTIMILL-3D-CR-HARDENED, SHANKFORM HA, SC, COATED | DATE OF ISSUE 2021-11-25 | CREATED MF | DOCUMENT 6074.10673-000-01-ED1 | INDEX 00 |
|  MAPAL Präzisionswerkzeuge Dr. Kress KG | GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14.405-1 | DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS | SCALE 5:1 | MATERIAL NUMBER 31154757 | ORIGIN AAD |
|  | TECHNICAL SPECIFICATION MCR109-060-0100-2500X060-HP808 | SHEET 1/1 | FORMAT A2 | | |