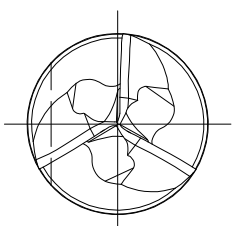


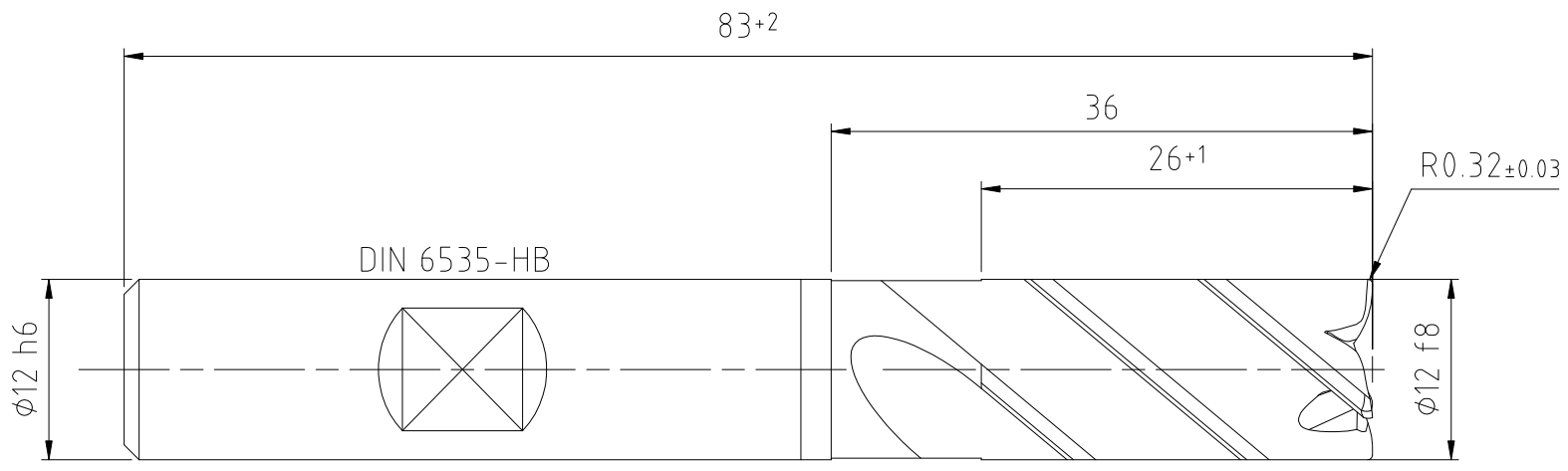
CUTTING EDGES . . . . .: 3 RIGHT  
 CHIP FLUTES . . . . .: ~42° RIGHT  
 CUTTING MATERIAL . . . . .: HP913

SUITABLE MATERIALS: SEE CATALOG  
 MISSING SPECIFICATIONS ACCORING  
 TO EXPERIENCE OF MANUFACTURER.

| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
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OPTIMILL-ALU-HPC-POCKET  
 OHNE IK / WITHOUT I.C.



SCHNEIDENZAHL . . . . .: 3 RECHTS  
 SPANNUT . . . . .: ~42° RECHTS  
 SCHNEIDSTOFF . . . . .: HP913

GEEIGNETE WERKSTOFFE . . . . .: SIEHE KATALOG  
 FEHLENDE ANGABEN NACH  
 ERFAHRUNG DES HERSTELLERS

|   |   |                             |               |  |                |
|---|---|-----------------------------|---------------|--|----------------|
| MAPAL ©<br>FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG<br><small>ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.</small> | TITLE<br>OPTIMILL-ALU-HPC-POCKET, SHANKFORM HB, VHM, COATED |                             |               | FORMAT<br>A3   |                |
|   | MAPAL<br>Präzisionswerkzeuge<br>Dr. Kress KG                | DATE OF ISSUE<br>2019-09-11 | CREATED<br>MD | DOCUMENT<br>607293578-000-00-ED1                         | INDEX<br>00    |
|   |   | DATE                        | APPROVED      | MATERIAL NUMBER<br>31054962                              | ORIGIN<br>ALD  |
| GENERAL TOLERANCE ISO 2768-mH-<br>SIZE ISO 14405-1 Ⓢ  | DIMENSIONS NOT SHOWN<br>ARE MAPAL STANDARDS                 |                             | SCALE<br>1:1  | TECHNICAL SPECIFICATION<br>SCM850-1200Z03R-R0032HB-HP913 | SHEET<br>1 / 1 |