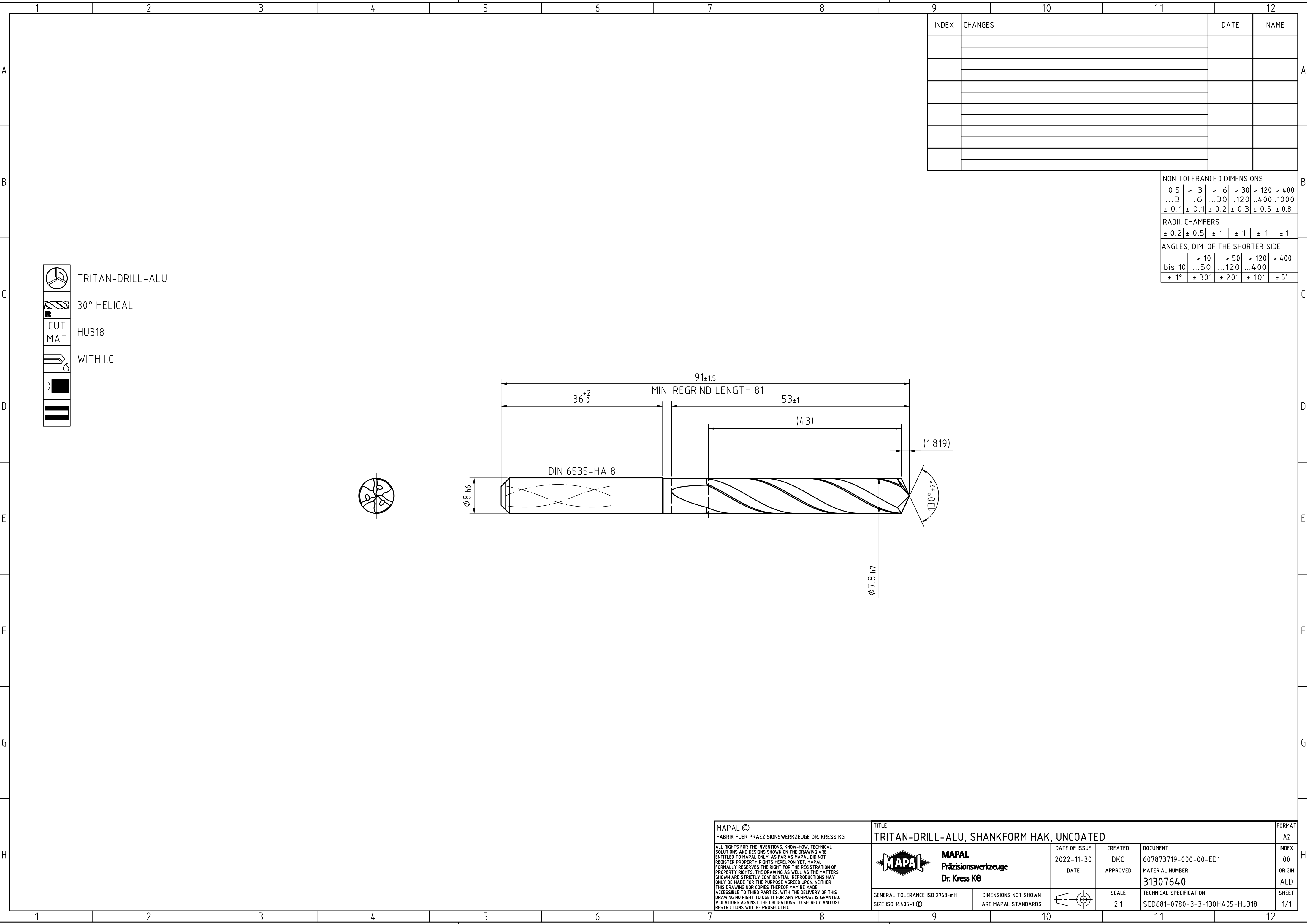




-  TRITAN-DRILL-ALU
-  30° HELICAL
-  CUT MAT
HU318
-  WITH I.C.
- 
- 

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ...50	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE TRITAN-DRILL-ALU, SHANKFORM HAK, UNCOATED				FORMAT A2
MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-11-30	CREATED DKO	DOCUMENT 607873719-000-00-ED1		INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 31307640		ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD681-0780-3-3-130HA05-HU318	SHEET 1/1