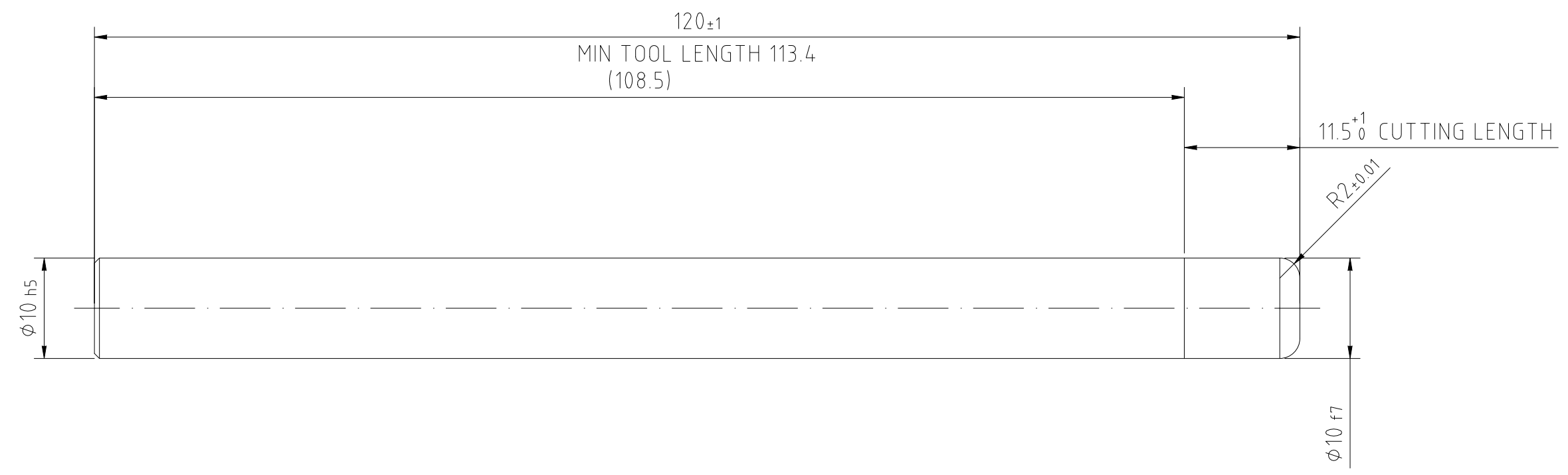


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
... 3	... 6	... 30	... 120	... 400	... 1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
... 50	... 120	... 400			
± 1°	± 30'	± 20'	± 10'	± 5'	


 OPTIMILL-3D-CR-HARDENED  
 HP808

MN-30.46-260



REGRINDING INFO	
TIP	●
OUTER DIAMETER	●
FLUTE	●
ADDING OF WORKING LENGTH	○
ADDING OF WORKING DIAMETER	○
DECOATING	○

● YES ● OPTIONAL ○ NO

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GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14.405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	DATE	APPROVED	MATERIAL NUMBER 31154515	ORIGIN ALD
	MAPAL Präzisionswerkzeuge Dr. Kress KG	SCALE 2:1	TECHNICAL SPECIFICATION MCR106-100-0200-X120-HP808	SHEET 1/1	FORMAT A2