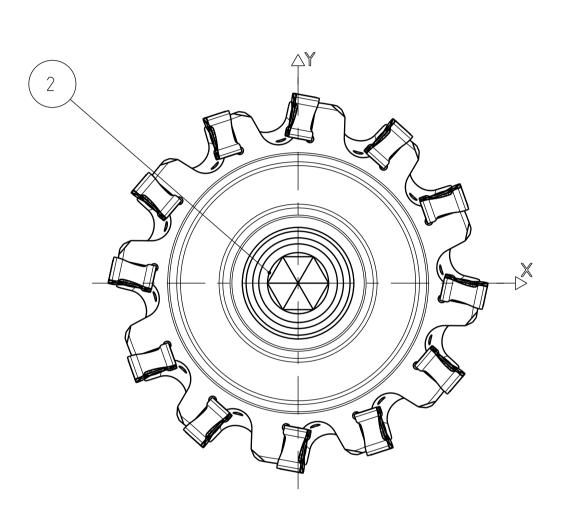
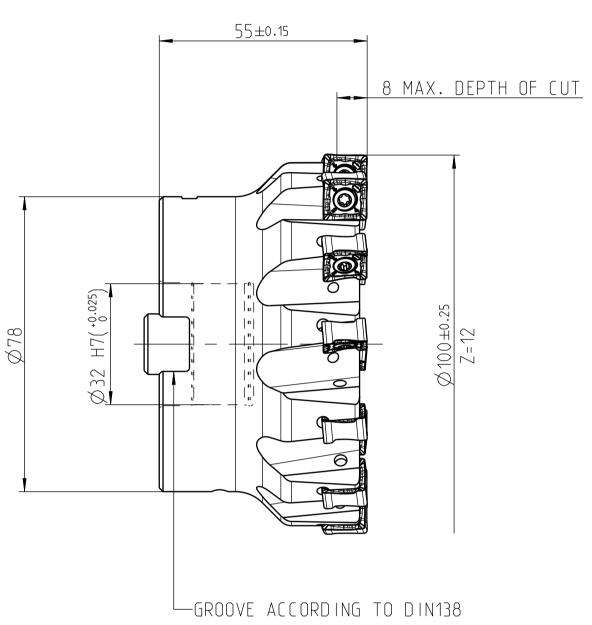
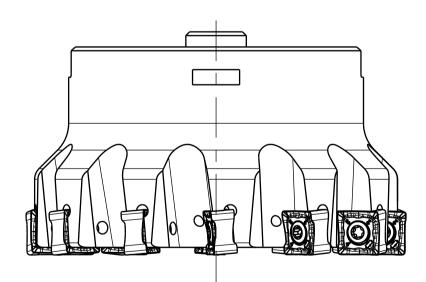


| 12 |   |    |         | 13         |       | 14      | 15 | 16    |      |   |
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UNEQUAL POSITIONING







|  | -  | OPT | 1     |    | 31008547    |       | SO |  |  |  |  |
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|  | PART   | ТҮР | QUAN. | UT | MATERIAL NU | JMBER |    |  |  |  |  |
|  | SCOPE OF DELIVERY INFORMATION<br>INSERTS NOT INCLUDED<br>MAPAL ©<br>FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS K   |     |       |    |             |       |    |  |  |  |  |
|  |  |     |       |    |             |       |    |  |  |  |  |
|  | ALL RIGHTS FOR THE INVENTIONS. KNOW-HOW, TECHNICAL<br>SOLUTIONS AND DESIGNS SHOWN ON THE DRAW ING ARE<br>ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT<br>REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL   |     |       |    |             |       |    |  |  |  |  |
|  | FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF<br>PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS<br>SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY<br>ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER<br>THIS DRAWING NOR COPIES THEREOF MAY BE MADE |     |       |    |             |       |    |  |  |  |  |
|  | ACCESSIBLE TO THIRD PARTIES INLECTI THAT BE INDE<br>ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS<br>DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED<br>VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE<br>RESTRICTIONS WILL BE PROSECUTED.     |     |       |    |             |       |    |  |  |  |  |
|  | 12   |     |       |    |             |       |    |  |  |  |  |

| BALANCE GRADE PER DIN ISO 21940-11 |
|------------------------------------|
|                                    |
| G 6.3 / 3000 min <sup>-1</sup>     |
| MASS                               |

APPROX. 2.1 kg

| SOCKET            | FHEAD SCREW                    |                     | MN692BL4-M16X40-12.9-IK |             |                                 |   |  |                      |        |       |   |
|-------------------|--------------------------------|---------------------|-------------------------|-------------|---------------------------------|---|--|----------------------|--------|-------|---|
| SOCKET            | FHEAD SCREW                    |                     |                         |             | ISO 4762-M16X40-12.9            |   |  |                      |        | • ·   |   |
| TORX-S            | SCREW                          |                     |                         |             | MN659 M4X11-TX15-IP             |   |  |                      |        | • ·   | L |
|                   |                                | DESCRIP             | TION                    |             | TECHNICAL SPECIFICATION CUSTOME |   |  | CUSTOMER NUMB        | NUMBER |       |   |
|                   | BOM INFORMATION                |                     |                         | L           |                                 | TIGHTENING TORQUE FOR MAPAL CLAMPING SCREWS |  |                      |        |       |   |
|                   | OPTIONAL PARTS                 | )F DELIVER          | RY PER MN678BL1         |             |                                 |   |  |                      |        |       |   |
|                   | TITLE                          |                     |                         |             |                                 |   | FORMAT   | $\square$            |        |       |   |
| KG                | RADIAL MILLING PROGRAMME, BODY |                     |                         |             |                                 |   |  |                      |        | A1    |   |
|                   |                                |                     |                         | DATE OF ISS | SUE                             | CREATED                                     | DOCUME   | NT                   |        | INDEX |   |
|                   | MADAT                          | MAPAL               |                         |             | 18                              | KLA   | 60704  | 607041017-000-01-ED1 |        | 00    |   |
| S                 |                                | Präzisionswerkzeuge |                         | DATE        |                                 | APPROVED                                    | MATERIAL NUMBER  |                      | ORIGIN | М     |   |
|                   | Dr. Kress KG                   |                     |                         |             |                                 |   | 3100   | 31002282             |        | AAD   |   |
| HIS<br>TED.<br>SE | GENERAL TOLERANCE ISO 2768-fH  |                     | DIMENSIONS NOT SHOW N   | $\square d$ | 5                               | SC ALE                                      | TECHNICAL SPECIFICATION<br>ICM901-100-CA32-Z12R-SN_U12 |                      | NC     | SHEET |   |
| SE                | SIZE ISO 14405-1 🕑             |                     |                         | サ           | 1:1                             | Z12R-SN_U12                                 |  |                      | 1/1    |       |   |
| 13 14             |                                |                     |                         | 15 16       |                                 |   |  | 16                   |        |       |   |