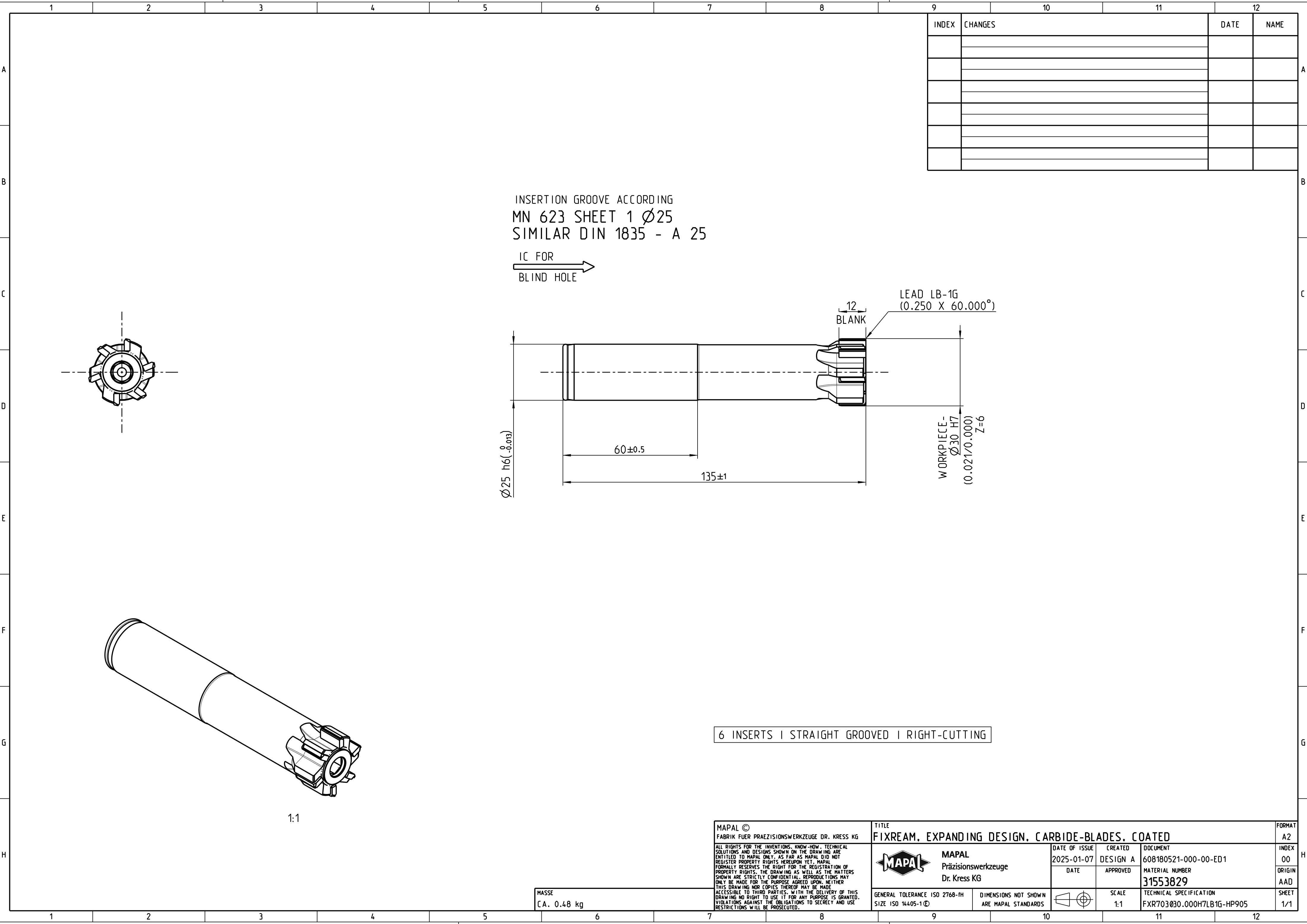




INSERTION GROOVE ACCORDING
MN 623 SHEET 1 Ø25
SIMILAR DIN 1835 - A 25

IC FOR
BLIND HOLE

LEAD LB-1G
(0.250 X 60.000°)

12
BLANK

Ø25 h6(-0.013)

60±0.5

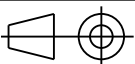
135±1

WORKPIECE-
Ø30 H7
(0.021/0.000)
Z=6

6 INSERTS | STRAIGHT GROOVED | RIGHT-CUTTING

1:1

MASSE
CA. 0.48 kg

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE FIXREAM. EXPANDING DESIGN. CARBIDE-BLADES. COATED				FORMAT A2
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		DATE		APPROVED	MATERIAL NUMBER 31553829	ORIGIN AAD
GENERAL TOLERANCE ISO 2768-1H SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 1:1	TECHNICAL SPECIFICATION FXR703Ø30.000H7LB1G-HP905
						SHEET 1/1