

1		2		3		4		5		6		7		8	
A										INDEX	CHANGES			DATE	NAME
B										NON TOLERANCED DIMENSIONS					
										0.5	> 3	> 6	> 30	> 120	> 400
										...3	...6	...30	..120	..400	..1000
										± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
										RADI, CHAMFERS					
										± 0.2	± 0.5	± 1	± 1	± 1	± 1
										ANGLES, DIM. OF THE SHORTER SIDE					
										bis 10	> 10	> 50	> 120	> 400	
										...50	...120	...400			
± 1°	± 30'	± 20'	± 10'	± 5'											
C															
D	MEGA-PILOT-DRILL 30° AT Ø1.1 HP246 SEE CATALOG WITH IC.														
E															
F	MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED. MAPAL Präzisionswerkzeuge Dr. Kress KG GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓔ DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS DATE OF ISSUE 2023-01-03 CREATED JG DOCUMENT 607896650-000-01-ED1 DATE APPROVED MATERIAL NUMBER 31080871 SCALE 5:1 TECHNICAL SPECIFICATION SCD581-0110-2-2-142HA-HP246									FORMAT A3					
										INDEX 00					
										ORIGIN MED					
										SHEET 1/1					