



OPTIMILL-HARDENED-FINISH

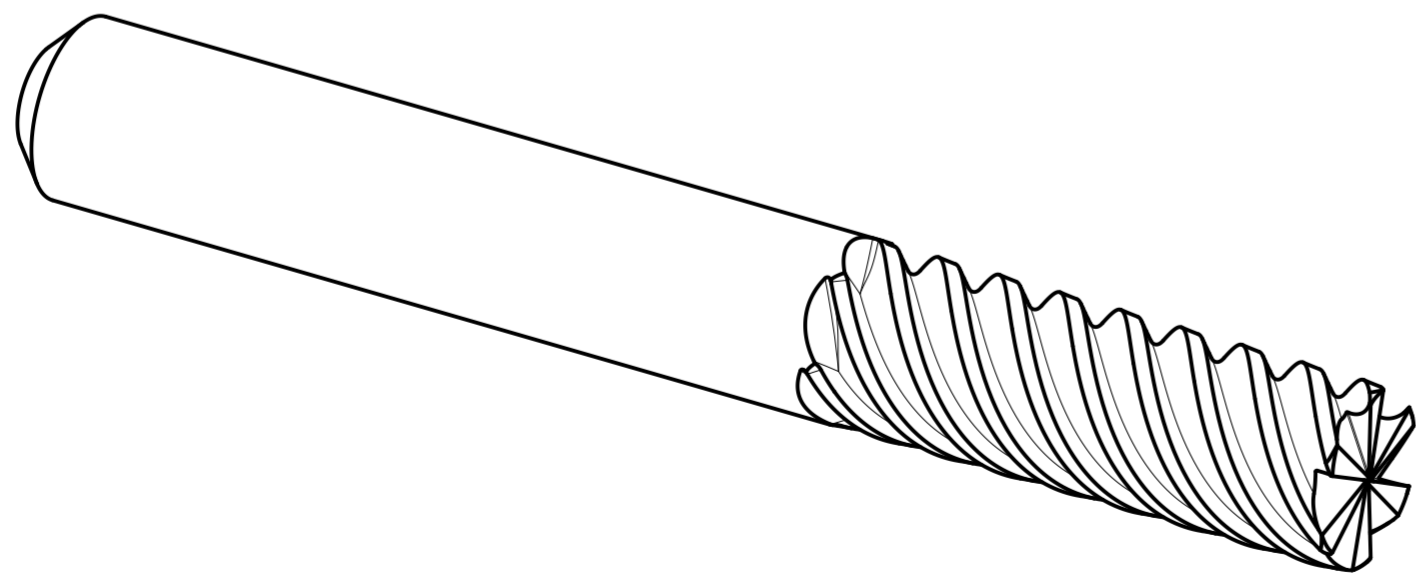
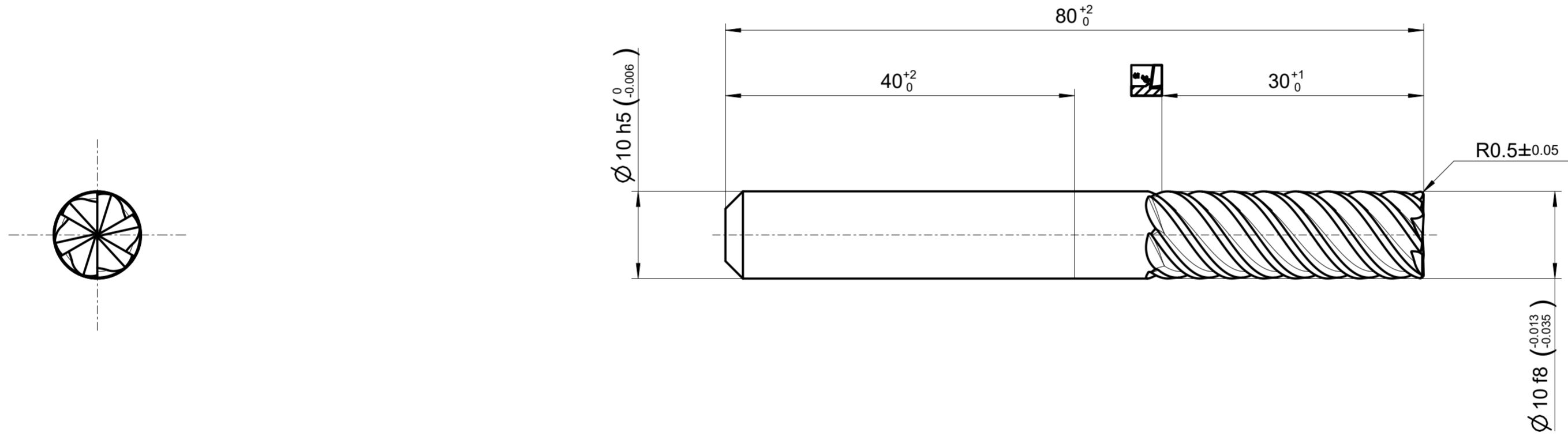
55.00° HELICAL FLUTET AT Ø10.00

HP808

REGRINDING INFO	
TIP	YES
OUTER DIAMETER	OPT
FLUTE	OPT
ADDING OF WORKING LENGTH	NO
ADDING OF WORKING DIAMETER	NO
DECOATING	NO

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	1000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
RADII, CHAMFERS					
±0.2	±0.5	±1	±1	±1	±1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	> 400
...50	...120	...400			
±1°	±30'	±20'	±10'	±5'	



MASSE
CA. 0.083 kg

MAPAL FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-HARDENED-FINISH, SHANKFORM HA, COATED			FORMAT A2		
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		GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	MATERIAL NUMBER 31199121	TECHNICAL SPECIFICATION SCM104-1000Z06R-R0050HA3-HP808