	1 2	3	4	5	6	
A			4			
В						
C	MEGA-DRILL-INOX 30° HELICAL CUT MAT HP835					
D	WITH I.C.				0 02	MIN. REGR
E				Ø 9 1 9 1 9 1 9 1 9 1 9 1 9 1 9 1 9 1 9	DIN 6535-HA 8	
F						
G						
Н	1					T
ļ		3	4	5	6	

BLATT/MAP/S.A2

7	8		9		10		11		12
1	0		INDEX CHAN	•	10			DATE	NAME
		-							
		-							
		-							
		l							
							0.5 > 3 36 ± 0.1 ± 0.1 RADII, CHAMFE	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	120 > 400 000 .1000 0.5 ± 0.8
								OF THE SHORTER	
							bis 105	0 > 50 > 12 012040	0 > 400
								0' ± 20' ± 10	
±1.5									
:1.5 D LENGTH 8	31								
	53±1								
-	(43)								
		(1	.31)						
	$ \longrightarrow $								
			7						
		2 m7							
		φ7.2 m7							
		TITLE							FORMAT A2
					V, CUATED				1 44
FABRIK FUER PRA ALL RIGHTS FOR THE SOLUTIONS AND DESI	AEZISIONSWERKZEUGE DR. KRESS KG INVENTIONS, KNOW-HOW, TECHNICAL IGNS SHOWN ON THE DRAWING ARE	MEGA-DRILL			DATE OF ISSUE	CREATED	DOCUMENT		INDEX
FABRIK FUER PRA ALL RIGHTS FOR THE SOLUTIONS AND DESI ENTITLED TO MAPAL REGISTER PROPERTY FORMALLY RESERVES	INVENTIONS, KNOW-HOW, TECHNICAL IGNS SHOWN ON THE DRAWING ARE ONLY, AS FAR AS MAPAL DID NOT ' RIGHTS HEREUPON YET, MAPAL S THE RIGHT FOR THE REGISTRATION OF		MAPAL Präzisionswe		2022-08-12	DKO	607770606-000-00-	-ED1	00
FABRIK FUER PRA ALL RIGHTS FOR THE SOLUTIONS AND DESI ENTITLED TO MAPAL REGISTER PROPERTY FORMALLY RESERVES PROPERTY RIGHTS. T SHOWN ARE STRICTL ONLY BE MADE FOR T THIS DRAWING NOR C	INVENTIONS, KNOW-HOW, TECHNICAL IGNS SHOWN ON THE DRAWING ARE ONLY. AS FAR AS MAPAL DID NOT RIGHTS HERUPON YET, MAPAL S THE RIGHT FOR THE REGISTRATION OF IHE DRAWING AS WELL AS THE MATTERS Y CONFIDENTIAL. REPRODUCTIONS MAY THE PURPOSE AGREED UPON. NEITHER OPIES THEREOF MAY BE MADE		MAPAL	erkzeuge		DK0 approved	607770606-000-00- Material number 30390993	-ED1	00 origin ALD
FABRIK FUER PRA ALL RIGHTS FOR THE SOLUTIONS AND DESI ENTITLED TO MAPAL REGISTER PROPERTY FORMALLY RESERVES PROPERTY RIGHTS. T SHOWN ARE STRICTL ONLY BE MADE FOR T THIS DRAWING NOR C ACCESSIBLE TO THIRI DRAWING NO RIGHT T	INVENTIONS, KNOW-HOW, TECHNICAL IGNS SHOWN ON THE DRAWING ARE ONLY. AS FAR AS MAPAL DID NOT RIGHTS HEREUPON YET, MAPAL S THE RIGHT FOR THE REGISTRATION OF IHE DRAWING AS WELL AS THE MATTERS Y CONFIDENTIAL REPRODUCTIONS MAY THE PURPOSE AGREED UPON. NEITHER OPIES THEREOF MAY BE MADE D PARTIES. WITH THE DELIVERY OF THIS TO USE IT FOR ANY PURPOSE IS GRANTED. T HEO POLIGATIONS TO SECRECY AND USE		MAPAL Präzisionswe Dr. Kress KG	erkzeuge	2022-08-12	DKO	607770606-000-00- MATERIAL NUMBER		00 Origin