




INDEX	CHANGES	DATE	NAME


NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	


- 


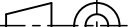
TRITAN-DRILL-STEEL
- 

30° HELICAL
- 

CUT  
MAT

HP358
- 

WITH I.C.
- 

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE TRITAN-DRILL-STEEL, SHANKFORM HAK, VHM, BESCHICHTET				FORMAT A2
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		DATE	APPROVED	MATERIAL NUMBER 30902302	ORIGIN ALD	
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD661-0700-3-3-140HA08-HP358	SHEET 1/1