



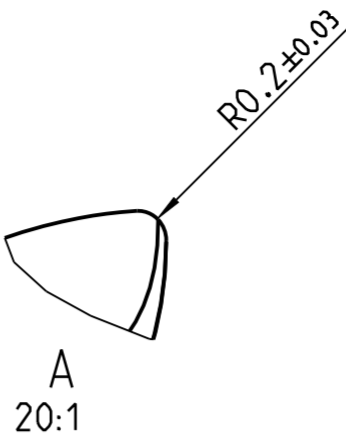
OPTIMILL-UNI-HPC -POCKET Z3

42° HELICAL FLUTET AT Ø5.00

HP920

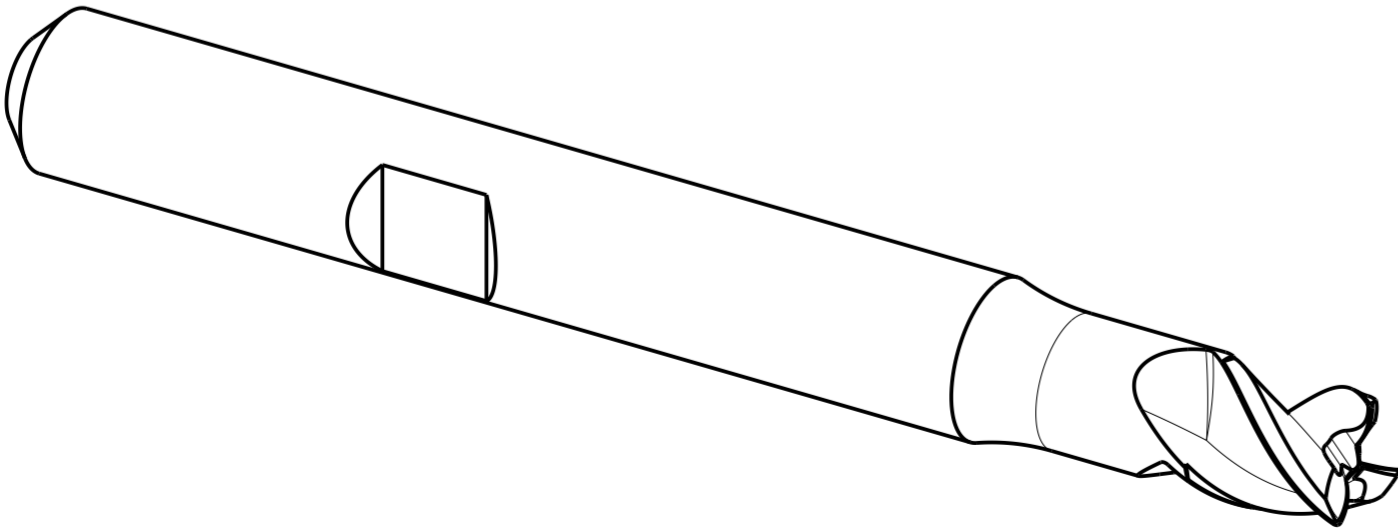
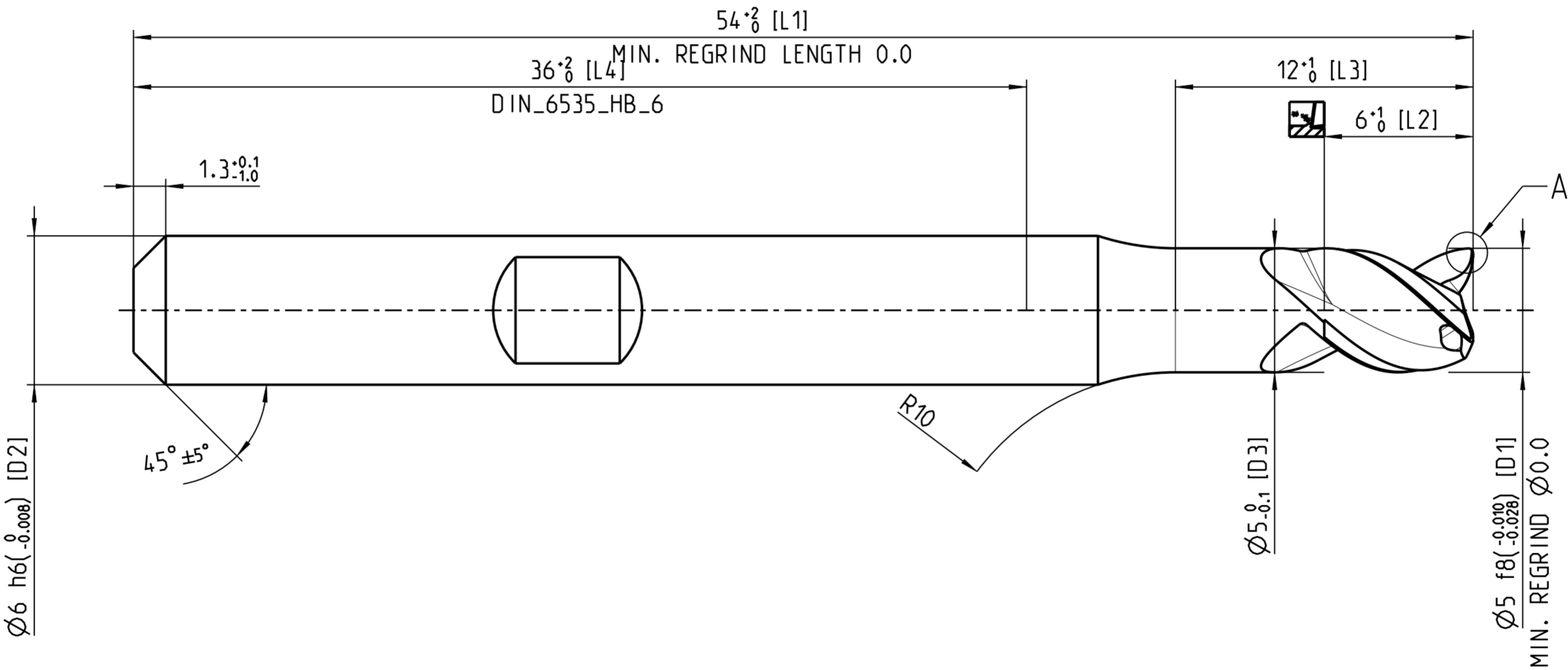
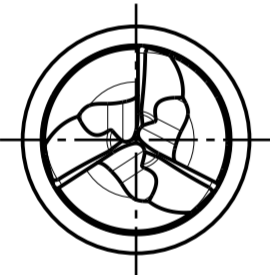
P/M/K

REGRINDING INFO	
TIP	NO
OUTER DIAMETER [D1]	NO
FLUTE	NO
NECK LENGTH [L3]	NO
NECK DIAMETER [D3]	NO
DECOATING	NO



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	



MASS
APPROX. 0.010 kg

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-UNI-HPC -POCKET. SHANKFORM HB. COATED			FORMAT A2
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				DATE	APPROVED
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 5:1
				DOCUMENT 607939450-000-00-ED1	INDEX 00
				MATERIAL NUMBER 31031142	ORIGIN ALD
				TECHNICAL SPECIFICATION SCM840-0500Z03R-R0020HB-HP920	SHEET 1/1