NON TOLERANCED DIMENSIONS

0.5 ...3	> 3 ..6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS

± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE

bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

OPTIMILL-3D-CR,Z=4

HP803

MN-30.46-100

$64_{\pm1}$

MIN TOOL LENGTH 62

(39)

25^{+1}_{0}

9.2^{+1}_{0} CUTTING LENGTH

$R1_{\pm0.01}$

$\varnothing 8\,h5$

$\varnothing 7.8^{0}_{-0.01}$

$\varnothing 8\,f7$
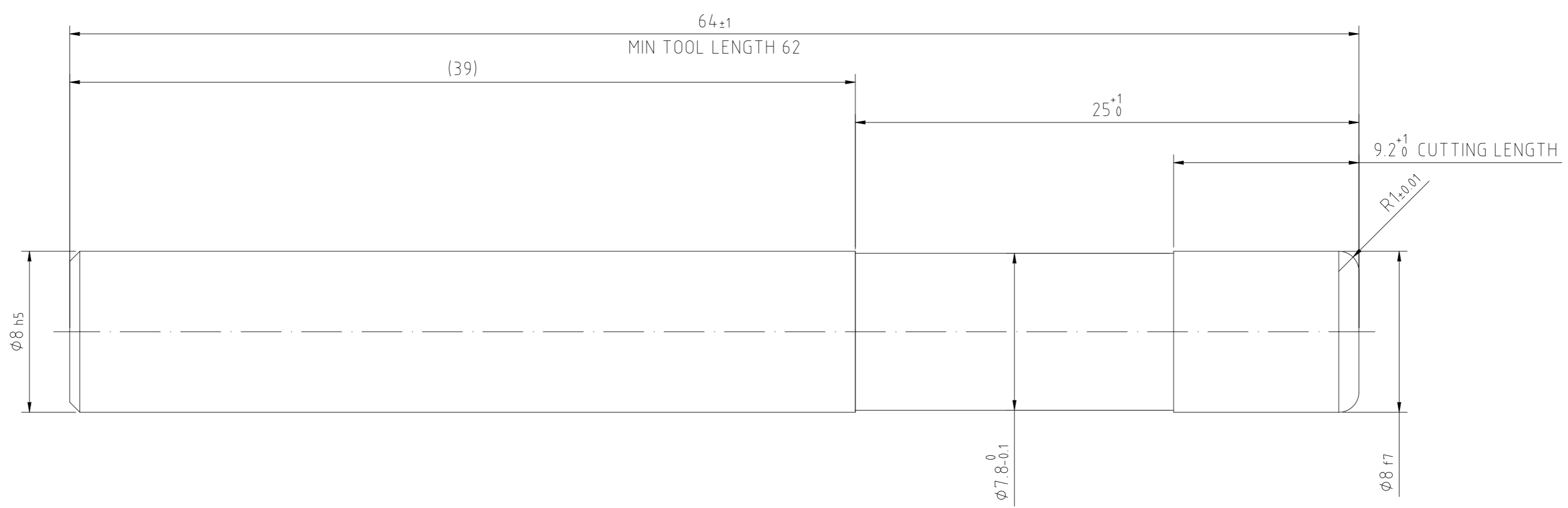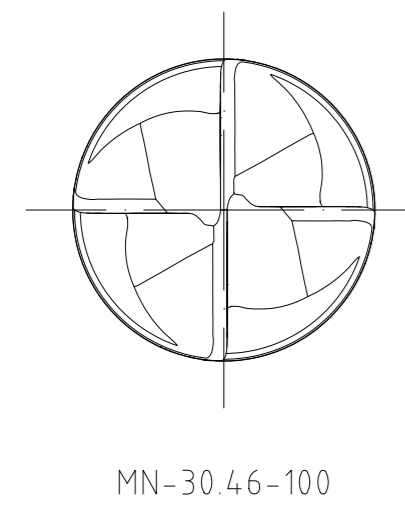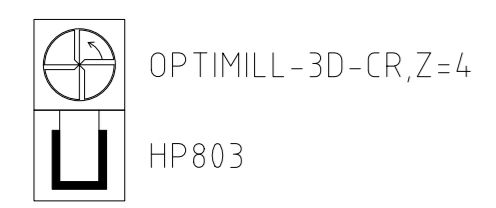
REGRINDING INFO

REGRINDING INFO	
TIP	●
OUTER DIAMETER	○
FLUTE	○
ADDING OF WORKING LENGTH	●
ADDING OF WORKING DIAMETER	○
DECOATING	○

● YES ◐ OPTIONAL ○ NO