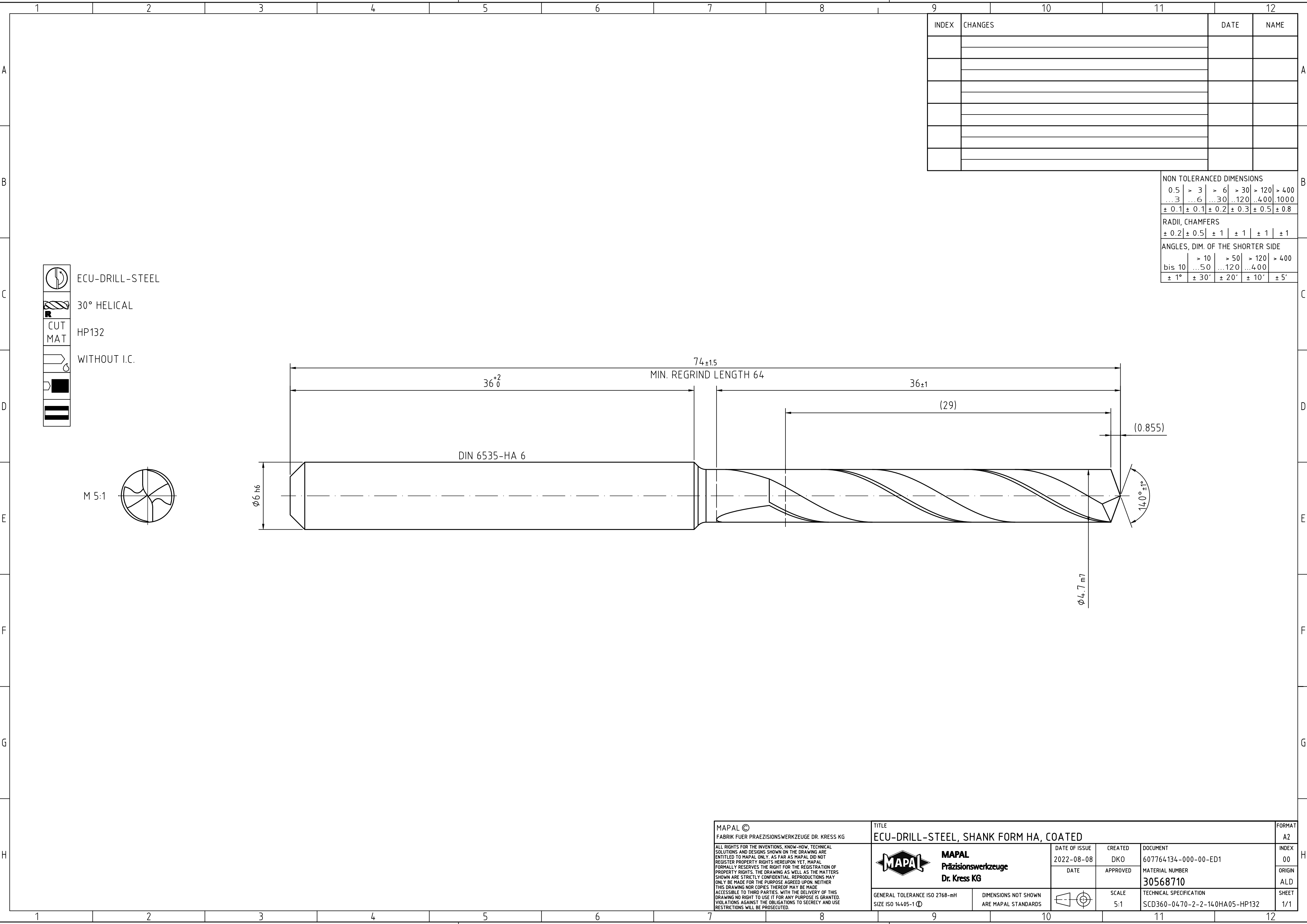




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	

 ECU-DRILL-STEEL

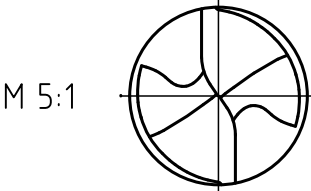
 30° HELICAL

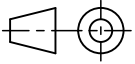
 HP132

 WITHOUT I.C.







MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-STEEL, SHANK FORM HA, COATED			FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-08-08	CREATED DKO	DOCUMENT 607764134-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 30568710	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD360-0470-2-2-140HA05-HP132
					SHEET 1/1