

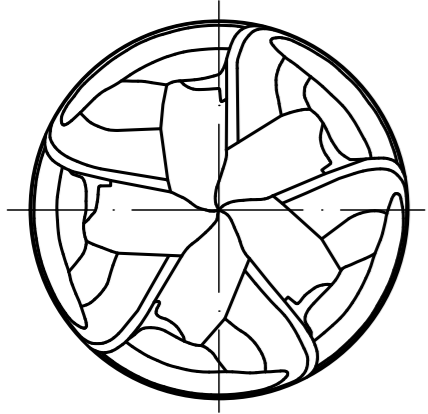


1 2 3 4 5 6 7 8 9 10 11 12

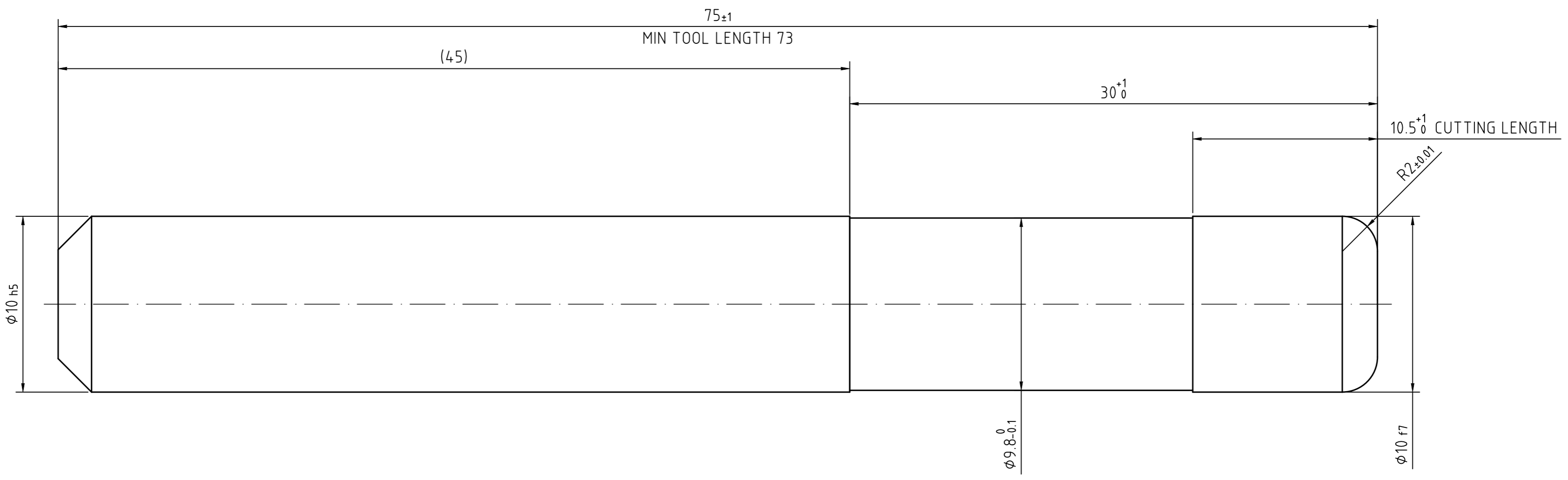
INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120 > 400
...3	...6	...30	...120	...400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5 ± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'

 OPTIMILL-3D-CR-HARDENED
 HP808





MN-30.46-45



REGRINDING INFO	
TIP	●
OUTER DIAMETER	○
FLUTE	○
ADDING OF WORKING LENGTH	○
ADDING OF WORKING DIAMETER	○
DECOATING	○

● YES ○ OPTIONAL ○ NO

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 MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2022-10-04	CREATED DKO	DOCUMENT 6074.09686-000-01-ED1		INDEX 00
	DATE	APPROVED	MATERIAL NUMBER 31151714		ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	 SCALE 5:1	TECHNICAL SPECIFICATION MCR110-100-0200-3000X075-HP808 SHEET 1/1		