

1 2 3 4 5 6 7 8 9 10 11 12

INDEX	CHANGES	DATE	NAME

A

A

B

B

C

C

D

D

E

E

F

F







G

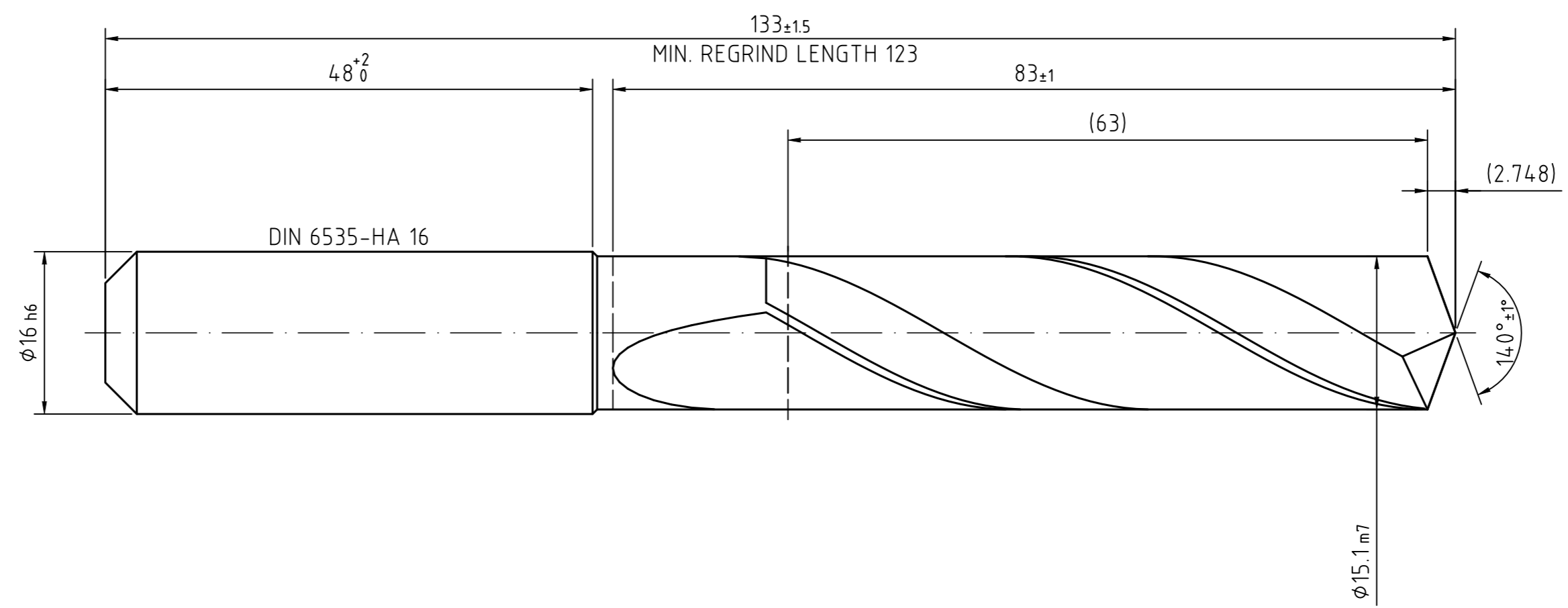
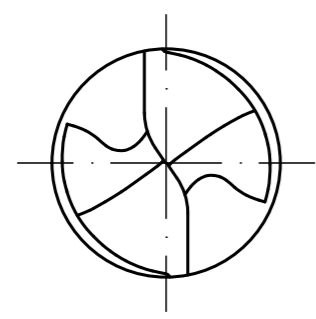
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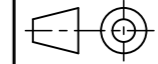
H

H

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.8	± 0.8	± 0.8	± 0.8	± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400	... 400	... 400
± 1°	± 30'	± 20'	± 10'	± 5'

-  MEGA-DRILL-STEEL-PLUS
-  30° HELICAL
-  HP358
-  WITHOUT I.C.
- 
- 



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 MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2022-11-14	CREATED DKO	DOCUMENT 607844425-000-00-ED1		INDEX 00
	DATE	APPROVED	MATERIAL NUMBER 30801767		ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD600-1510-2-2-140HA05-HP358	
				SHEET 1/1	

1 2 3 4 5 6 7 8 9 10 11 12