






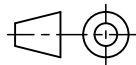


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

-  TRITAN-DRILL-ALU
-  30° HELICAL
-  HU318
-  WITH I.C.
- 
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MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE TRITAN-DRILL-ALU, SHANKFORM HAK, UNCOATED				FORMAT A2
	MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2022-11-30	CREATED DKO	DOCUMENT 607873739-000-00-ED1	INDEX 00	
		DATE	APPROVED	MATERIAL NUMBER 31307645	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH		DIMENSIONS NOT SHOWN		
		SIZE ISO 14405-1 Ⓢ		ARE MAPAL STANDARDS		
			SCALE 2:1	TECHNICAL SPECIFICATION SCD681-0880-3-3-130HA05-HU318	SHEET 1/1	