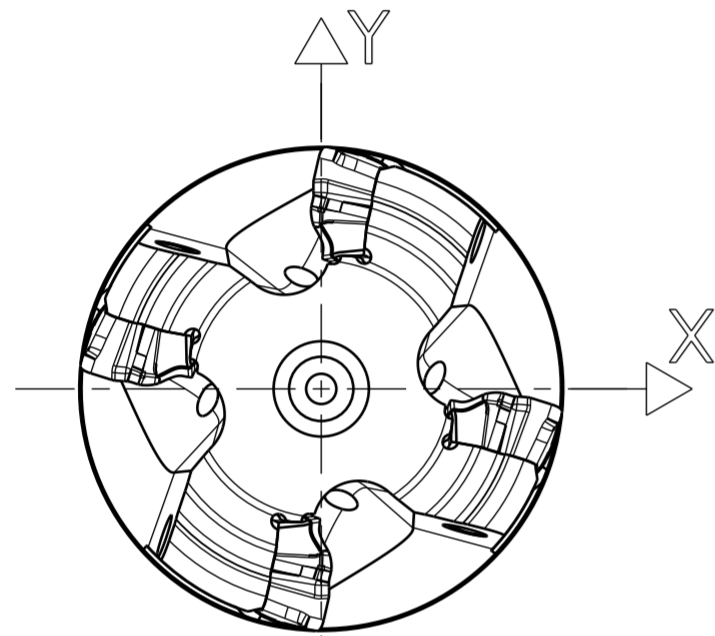


1:1

UNEQUAL POSITIONING

DIN 1835 - A 32



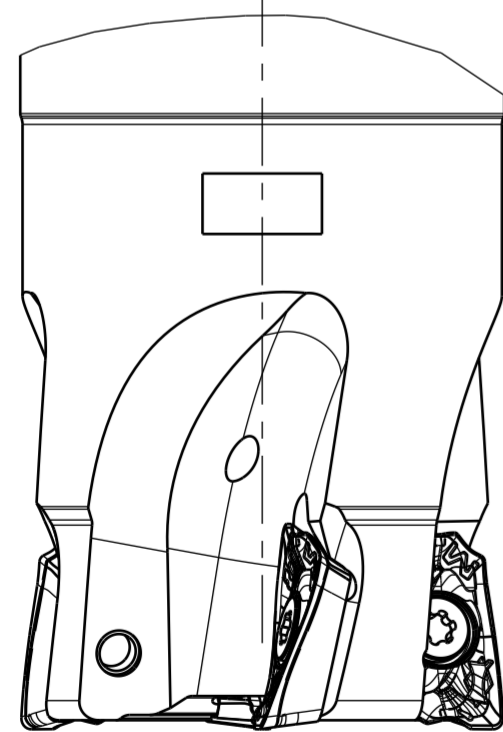
$\varnothing 32 \text{ h6} (-0,016)$

$130 \begin{smallmatrix} 0 \\ -0,5 \end{smallmatrix}$

40

11 MAX. DEPTH OF CUT

$\varnothing 32 \pm 0,25$
Z=4



CLAMPING	SPARE PARTS	ALLOCATION OF PARTS	INDEX	CHANGES	DATE	NAME
		DIAMETER				
-	1	32				
-	-	-				
-	-	-				
-	-	-				
-	-	-				

1	4	10105074	TORX-SCREW	MN659 M3X6-TX8-IP					
PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER		
SCOPE OF DELIVERY INFORMATION				TIGHTENING TORQUE FOR MAPAL CLAMPING SCREWS PER MN678BL1					
INSERTS NOT INCLUDED									
MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG			TITLE RADIAL MILLING PROGRAMME. BODY			FORMAT A2			
<small>ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.</small>			MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2018-06-01	CREATED ANS	DOCUMENT 607040904-000-01-ED1	INDEX 00	
			GENERAL TOLERANCE ISO 2768-1H SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION ICM901-032-HA32-Z04R-AO_T12	ORIGIN AAD
BALANCE GRADE PER DIN ISO 21940-11 G 6.3 / 3000 MIN ⁻¹			MASS APPROX. 0.7 kg						