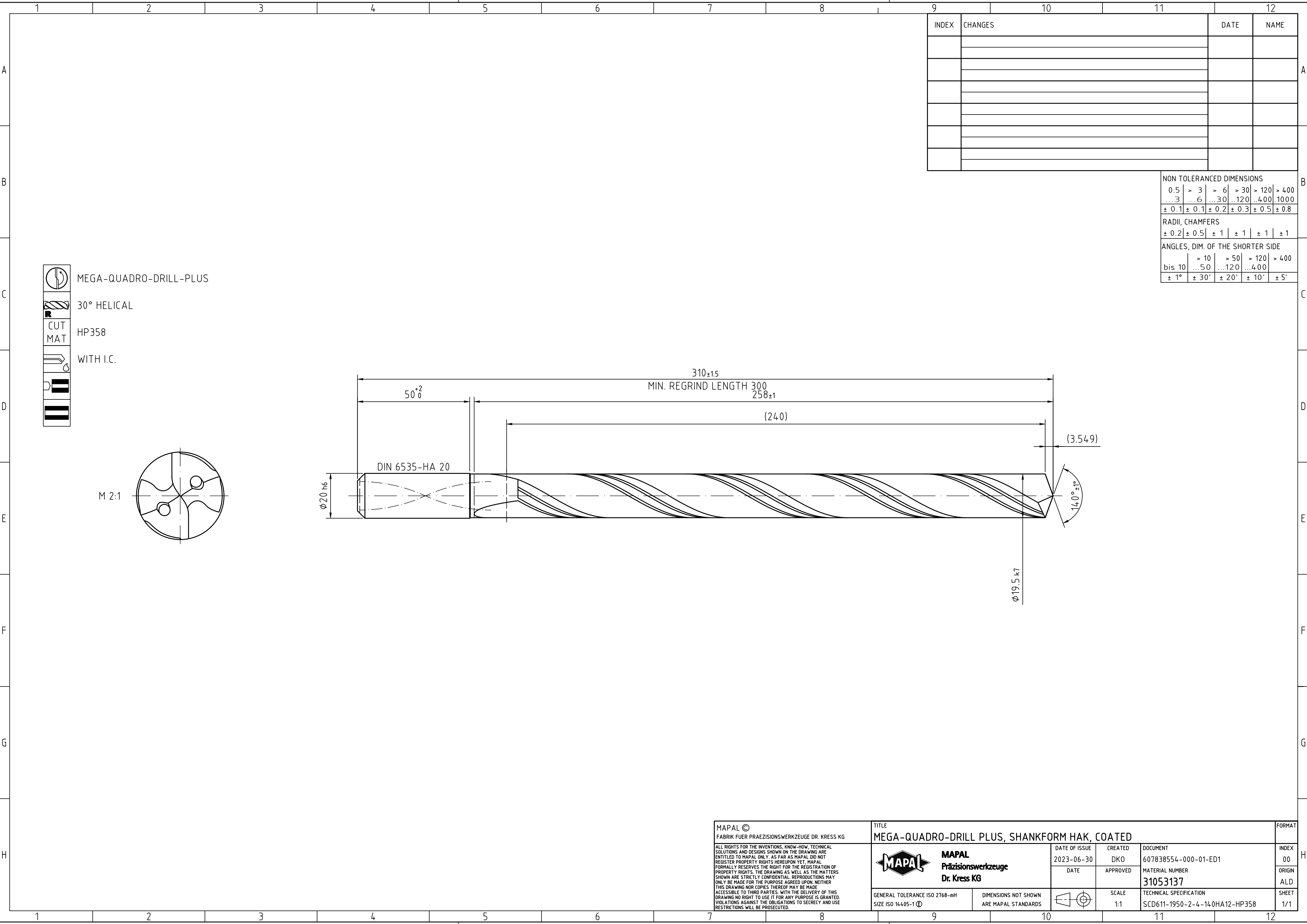
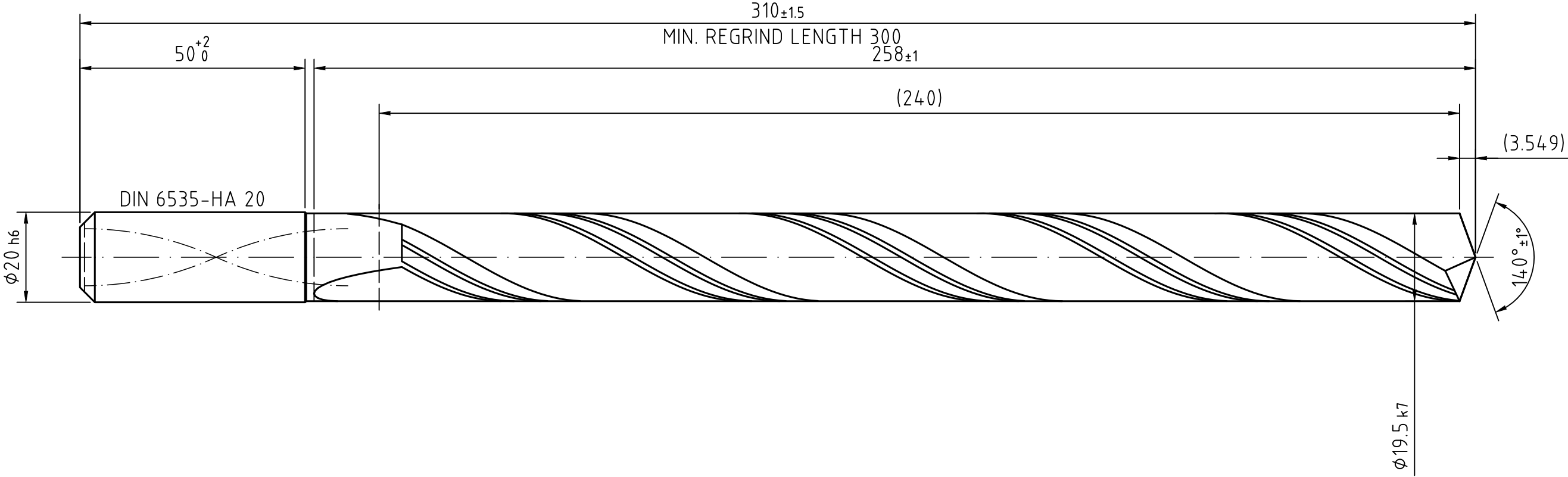
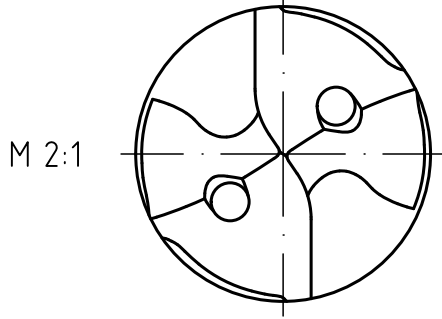


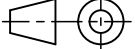


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50	> 50 ...120	> 120 ...400	> 400 ± 1°	> 400 ± 5°

-  MEGA-QUADRO-DRILL-PLUS
-  30° HELICAL
-  HP358
-  WITH I.C.
- 
- 



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-QUADRO-DRILL PLUS, SHANKFORM HAK, COATED			FORMAT
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2023-06-30	CREATED DKO	DOCUMENT 607838554-000-01-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 31053137	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 1:1	TECHNICAL SPECIFICATION SCD611-1950-2-4-140HA12-HP358
					SHEET 1/1