





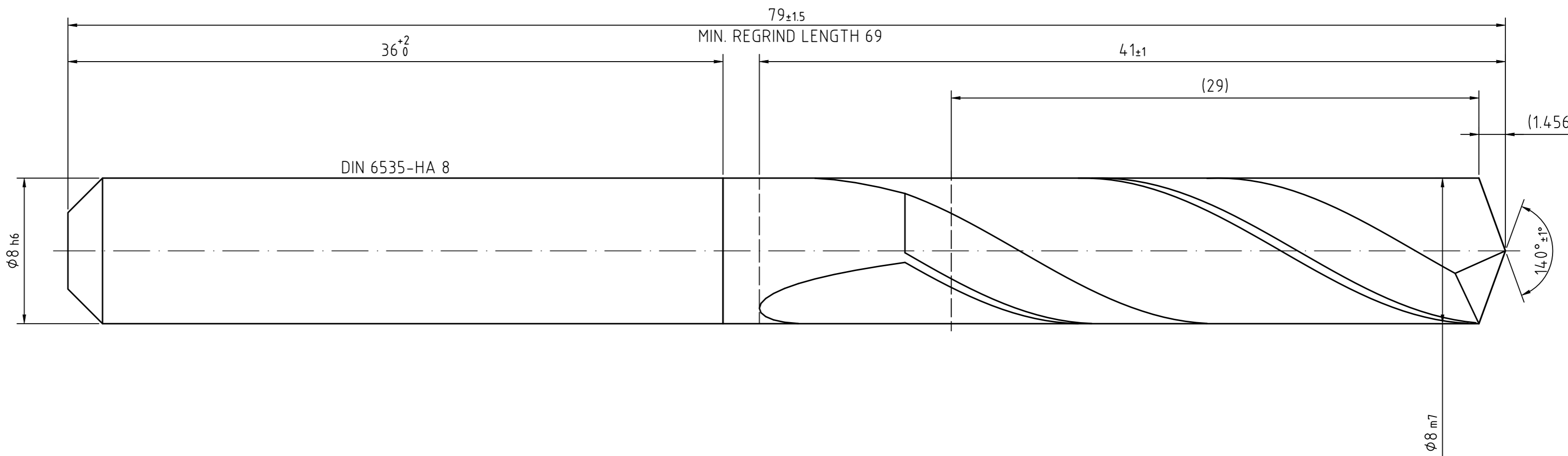




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
RADI, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'

-  ECU-DRILL-STEEL
-  30° HELICAL
-  HP132
-  WITHOUT I.C.
- 
- 



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	 <p><b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG</p>	<p>DATE OF ISSUE 2022-08-08</p>	<p>CREATED PG</p>	<p>DOCUMENT 607763353-000-00-ED1</p>	<p>INDEX 00</p>
		<p>DATE</p>	<p>APPROVED</p>	<p>MATERIAL NUMBER 30421270</p>	<p>ORIGIN ALD</p>
	<p>GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1</p>	<p>DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS</p>	 <p>SCALE 5:1</p>	<p>TECHNICAL SPECIFICATION SCD360-0800-2-2-140HA03-HP132</p>	<p>SHEET 1/1</p>