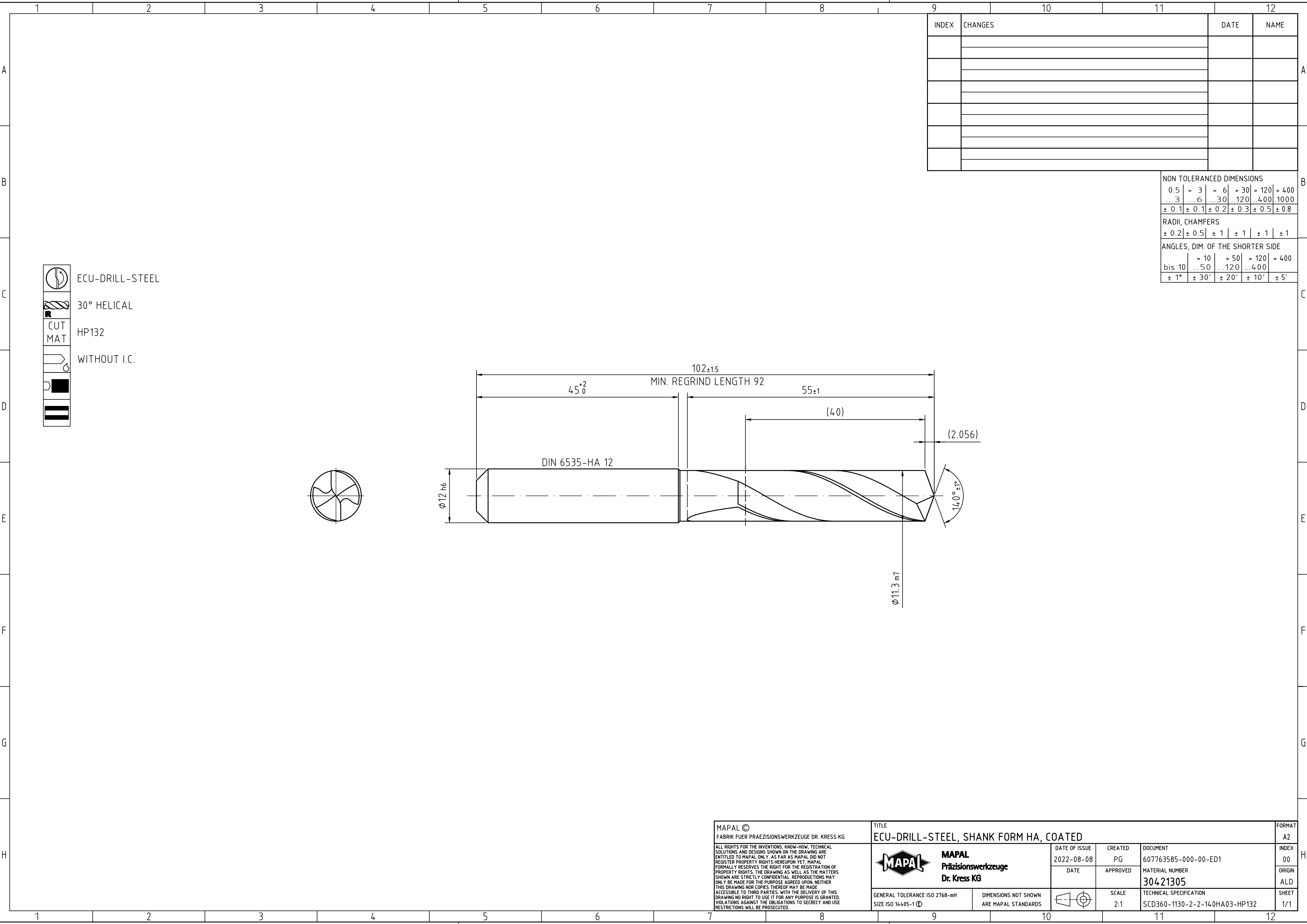
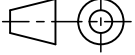




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

-  ECU-DRILL-STEEL
-  30° HELICAL
-  HP132
-  WITHOUT I.C.
- 

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-STEEL, SHANK FORM HA, COATED			FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-08-08	CREATED PG	DOCUMENT 607763585-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 30421305	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	 SCALE 2:1	TECHNICAL SPECIFICATION SCD360-1130-2-2-140HA03-HP132	SHEET 1/1