MACH.NO.	STATION:	SPINDLE:
PART-NAME.:		
PART NO.:		
MATERIAL:		
OP-NO.:	TOOL-NO.:	HOLE-NO.:

CUTTING EDGES. . . . .: 3, RIGHT
CHIP FLUTES . . . . . .: ~42°
CUTTING MATERIAL. .: HP920

SUITABLE MATERIALS: SEE CATALOG

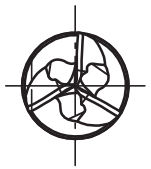
MISSING SPECIFICATIONS ACCORING
TO EXPERIENCE OF MANUFACTURER.

INDEX NO.	CHANGES	DATE	NAME
-	-	-	-
	-		
-	-	-	-
	-		
-	-	-	-
	-		

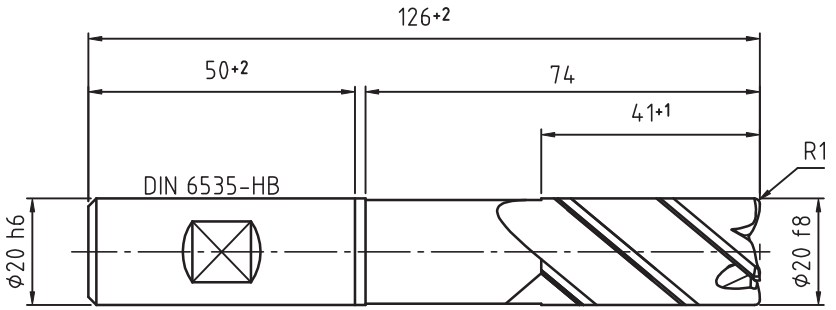
SCHNEIDENZAHL . . . .: 3 RECHTS
SPANNUT. . . . . .: ~42°
SCHNEIDSTOFF . . . . .: HP920

GEEIGNETE WERKSTOFFE . : SIEHE KATALOG

FEHLENDE ANGABEN NACH
ERFAHRUNG DES HERSTELLERS



OPTIMILL-UNI-HPC-POCKET
OHNE IK



JOB-NO.:
PROJECT-NO.:
SKETCH:
CUST.:
SIMILAR:
BARCODE-ZONE

BALANCING GRADE DIN ISO 1940-G
(COMPLETE ASSEMBLY)
AT R.P.M. -1

ADDITIONALLY TO VA-NO: 07.05.01 MARK WITH

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DIMENSIONAL TOLERANCES PER ISO 2768-M UNLESS OTHERWISE SPECIFIED

DIMENSIONS NOT SHOWN ARE MAPAL STANDARD

MAPAL
Präzisionswerkzeuge
Dr. Kress KG

	DATE	NAME
DRAWN	17.12.2018	EM / MK
APP.		
CHK.		
SCALE: 1:1		FORMAT: A3

TITLE:
OPTIMILL-UNI-HPC-POCKET, SHANK FORM HB, SC, COATED

ORIGIN: ALD

TECHNICAL SPECIFICATION	MATERIAL NUMBER.:	DRAWING NO.:	INDEX
SCM800-2000Z03R-R0100HB-HP92	30787976	607172612-000-00-ED1	00

REPLACES DWG. NO.:
REPLACED BY DWG. NO.:
SHEET V. SHEETS

BLATT/MAP/S.A3