INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

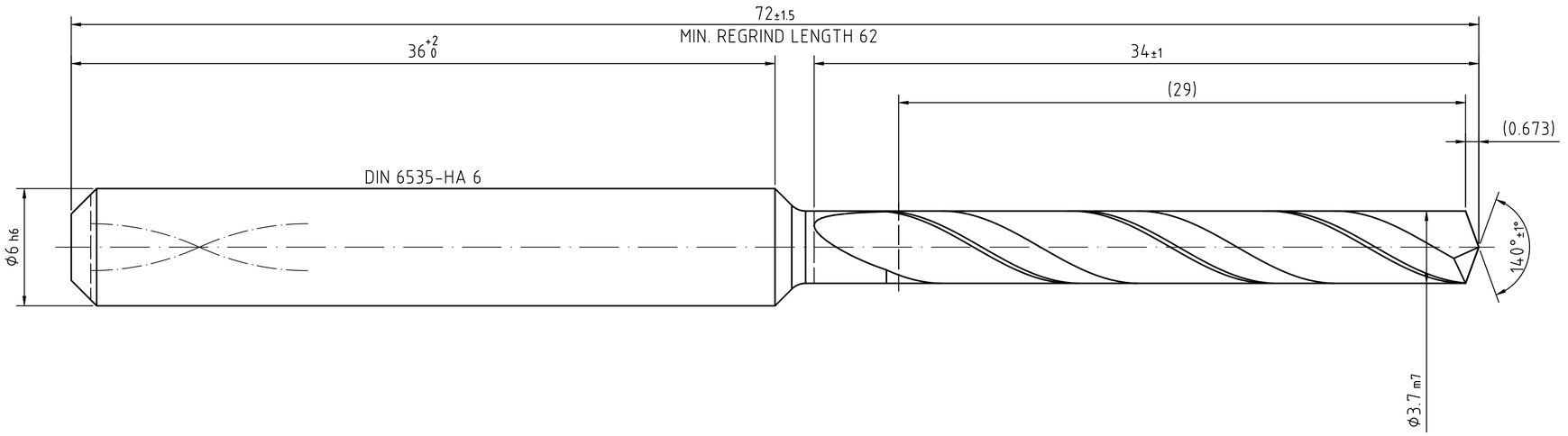
MEGA-DRILL-INOX

30° HELICAL

CUT MAT HP835

WITH I.C.

M 5:1



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	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓔ DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE: 5:1	TECHNICAL SPECIFICATION: SCD121-0370-2-2-140HA08-HP835	SHEET: 1/1