	1 2	2			ς Ι	6	7	8 1	g	10	11 12
			I			J	r	<u> </u>	INDEX CHANGES		DATE NAME
A											A
В											NON TOLERANCED DIMENSIONS
											$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
											RADII, CHAMFERS ± 0.2 ± 0.5 ± 1 ± 1 ± 1
											ANGLES, DIM. OF THE SHORTER SIDE > 10 > 50 > 120 > 400
	OPTIMILL-3D-CR-HARDENED)									> 10 > 50 > 120 > 400 bis 10 50 120 400 ± 1° ± 30' ± 20' ± 10' ± 5'
C	HP808										C
			-			60±1					
					(34.765)	MIN TOOL LENGTH	58				
								25°0			
D									6.9 ⁺¹ C	UTTING LENGTH	D
						0.1°			R0.1×02		
		-	•								
		<u> </u>									
E		Ø (E
		-	<u> </u>								
	MN-30.46-	260					5.9-0.		Ø6 f7		
F											F
	REGRINDING INFO										
	TIP	•									
G											G
	OUTER DIAMETER										
	ADDING OF WORKING LENGTH	•									FORMAT
H	ADDING OF WORKING DIAMETER	0					FABRIK FUER PRAEZISIONS WERKZEUGE DR. ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECH SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING A ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID N DESIGNE DROMOTIV DEVICE WERDHOM VERTIONS		1 MAPAL	2021-11-17 ME	D DOCUMENT INDEX L
	DECOATING ● yes ● optional ○ no	0					ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID N REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRA PROPERTY RIGHTS. THE DRAWING AS WELL AS THE I SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTION ONLY BE MADE FOR THE PURPOSE AGREED UPON. NE THE DRAWING ADD CODIECT THEFORE MAY DE MADE	NS MAY ITHER	Präzisionswerkzeuge Dr. Kress KG	DATE APPROV	
							THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY RESTRICTIONS WILL BE PROSECUTED.	OF THIS GRANTED. GENERAL TOLERAN		STANDARDS 5:1	TECHNICAL SPECIFICATION SHEET MCR107-060-0020-2500X060-HP808 1/1
	1 2 ΤΤ/ΜΔΡ/SΔ2	3		4	5	6	7	8	9	10	11 12

BLATT/MAP/S.A2

2