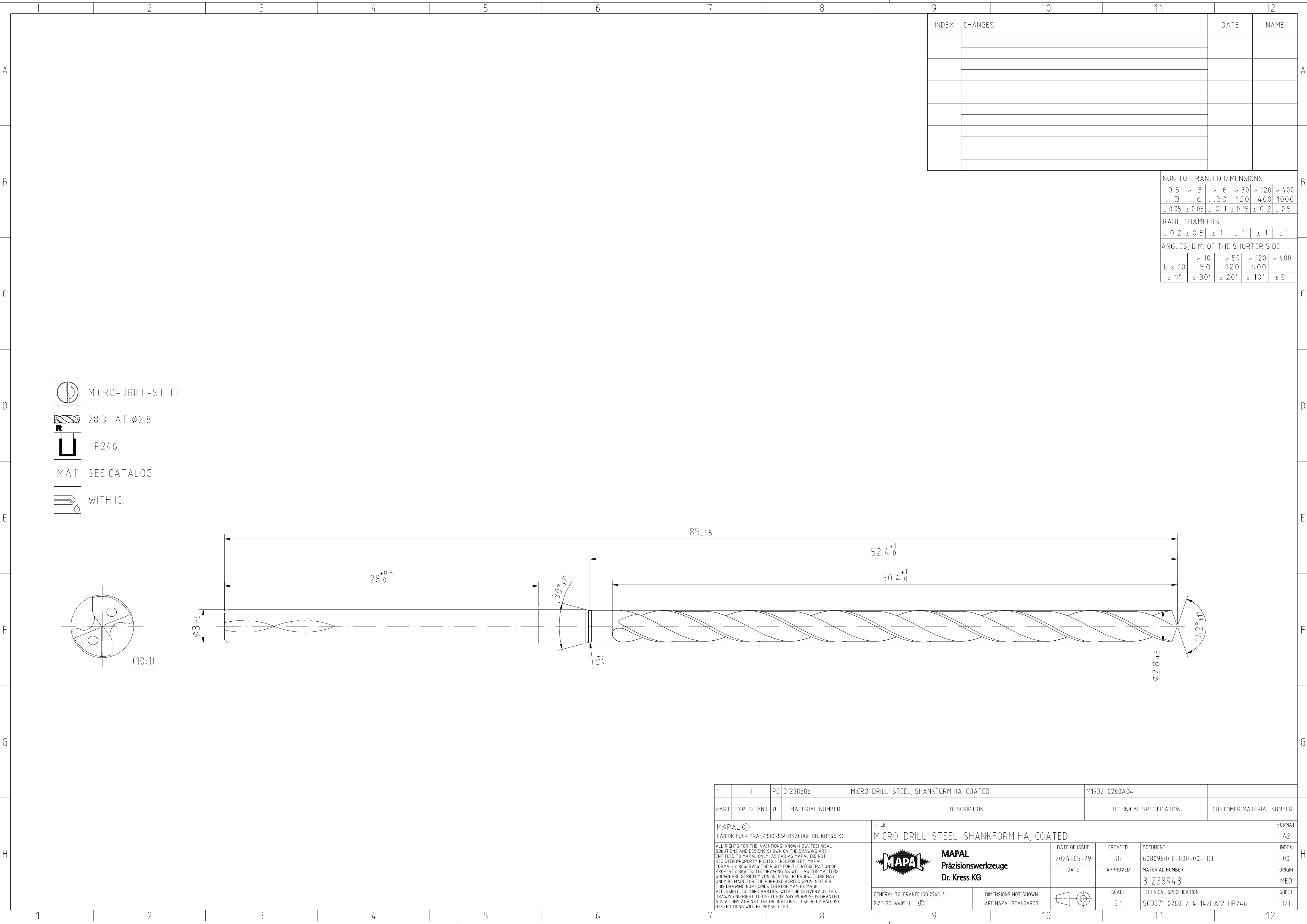




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
... 3	... 6	... 30	... 120	... 400	... 1000
± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.5
RADI, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
... 50	... 120	... 400			
± 1°	± 30'	± 20'	± 10'	± 5'	

1		1		PC	31238888	MICRO-DRILL-STEEL, SHANKFORM HA, COATED				M1932-0280A04					
PART	TYP	QUANT.	UT	MATERIAL NUMBER		DESCRIPTION				TECHNICAL SPECIFICATION				CUSTOMER MATERIAL NUMBER	
MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG						TITLE MICRO-DRILL-STEEL, SHANKFORM HA, COATED								FORMAT A2	
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								DATE		APPROVED		MATERIAL NUMBER 31238943		ORIGIN MED	
						GENERAL TOLERANCE ISO 2768-IH SIZE ISO 14405-1		Ⓔ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS				SCALE 5:1	