A	2	3	<i>l</i> _	5	6	7	8	9 INDE:	X CHANGES		DATE NAME	A
В  С	OPTIMILL-3D-BN HP801									0.5 > 3 36 ± 0.1 ± 0.1 RADII, CHAMF ± 0.2 ± 0.5 ANGLES, DIM. > 1 bis 105	NCED DIMENSIONS > 6 > 30 > 120 > 400 301204001000 ± 0.2 ± 0.3 ± 0.5 ± 0.8 ERS ± 1 ± 1 ± 1 ± 1 OF THE SHORTER SIDE 0 > 50 > 120 > 400 0120400 0' ± 20' ± 10' ± 5'	
E		M 5:1	Image: Windowski w constraints         Image: Windowski w constraints           MN-30.46-65         Image: Windowski w constraints		MIN TOC (9:	100±1 DL LENGTH 97.3 3.1)		6.9 <sup>+1</sup> CUTTING LEN	<u>NGTH</u>			D E F
G	REGRINDING INFO TIP OUTER DIAMETER FLUTE ADDING OF WORKING LENGTH ADDING OF WORKING DIAMETER	<ul> <li>•</li> <li>•&lt;</li></ul>					MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE OPTIMILL-3D-BN	I, SHANKFORM HA, SC, COATED		Format A2	
H 1 BLATT/MA	DECOATING • yes • optional • no 2 AP/S.A2	0	4	5	6		ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE NITITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL ORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY DNLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NOR GIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. JIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.	Pra	APAL äzisionswerkzeuge Kress KG mH DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS 10	SAY         607410746-000-02           APPROVED         MATERIAL NUMBER           31153243	ORIGIN ALD SHEET	