



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	

- ECU-DRILL-UNI
- 30° HELICAL
- HP765
- WITH I.C.

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED			FORMAT A2	
 <b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG	<p>ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWINGS ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON, NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATION TO SECUREY AND USE RESTRICTIONS WILL BE PROSECUTED.</p>	DATE OF ISSUE 2022-10-21	CREATED DKO	DOCUMENT 607818008-000-00-ED1	INDEX 00	
		DATE	APPROVED	MATERIAL NUMBER 30422040	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	 SCALE 2:1	TECHNICAL SPECIFICATION SCD351-1070-2-2-140HA06-HP765	SHEET 1/1