





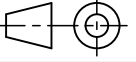


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

-  TRITAN-DRILL-STEEL
-  30° HELICAL
-  CUT MAT HP358
-  WITH I.C.
- 

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE TRITAN-DRILL-STEEL, SHANKFORM HAK, VHM, BESCHICHTET				FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-08-10	CREATED DKO	DOCUMENT 607480665-000-02-ED1	INDEX 00	
		DATE	APPROVED	MATERIAL NUMBER 30902469	ORIGIN ALD	
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 1:1	TECHNICAL SPECIFICATION SCD661-1300-3-3-140HA12-HP358	SHEET 1/1