	1 2	3	4	5	6	7 8		9	10	11	12
							i	INDEX	CHANGES	DATE	NAME
А								-			Α
В										NON TOLERANCED DIMENSI	IONS B
										$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	> 120 > 400 4001000 ± 0.5 ± 0.8
										RADII, CHAMFERS ± 0.2 ± 0.5 ± 1 ± 1	
										ANGLES, DIM. OF THE SHOP	RTER SIDE
	OPTIMILL-3D-BN-HARDENED,Z	2=2								> 10  > 50    bis 10 50 120    ± 1°  ± 30'  ± 20'  ±	.400 = 10' ± 5'
С	OPTIMILL-3D-BN-HARDENED,Z										С
				(35.45)	60±1						
				(),4)		<b>&gt;</b>	15 <sup>+0.5</sup>				
D						•		1-	2.3 <sup>+0.5</sup> CUTTING LENGTH		D
					0.10						
									Q1x2.05		
		ب م									
	M 10:1	φ φ			!		·				
E		Y									E
						(226)	0.06		f 1		
							Ø1.91		Ø 2		
F											F
	REGRINDING INFO										
	TIP	0									
G	OUTER DIAMETER	0									G
		0									
		0									
		0				MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRES	тітье optimille=	3D-BN-H	ARDENED, SCHAFTFORM HA, VHM,	BESCHICHTET	FORMAT A2
Н		0				ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HERFLIPON YET MAPAL		MAPA	AL DATE OF ISSUE CREA	TED DOCUMENT	INDEX 00 H
	DECOATING ● YES ● OPTIONAL ○ NO					FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTI SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MA ONLY BE MADE FOR THE PURPOSE AGREFOLIPON NEITHER	rrs Y	Präzisi Dr. Kre	ess KG	IVED MATERIAL NUMBER 31153731	ORIGIN A A D
	1				~ 1	THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF TH DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRAN VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND RESTRICTIONS WILL BE PROSECUTED.	TED.   ULINERAL TOLLKAINCE		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS 5:	1 MBN107-020-0100-1500X060-HP	
L BLA	<u>1</u> <u>2</u> TT/MAP/S.A2	3	4	5	δ	/   8		9	10	11	12