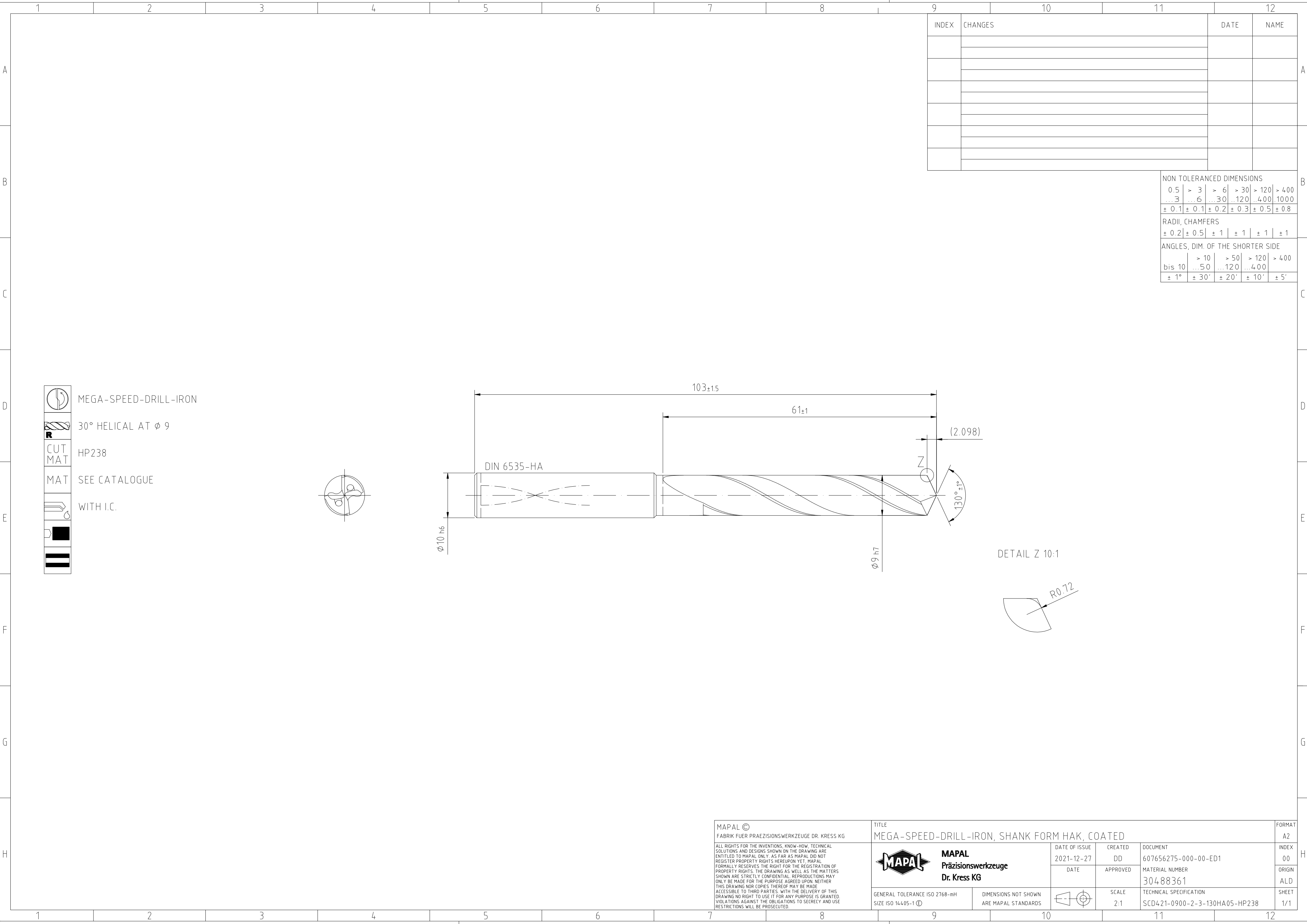




	MEGA-SPEED-DRILL-IRON
	30° HELICAL AT Ø 9
	HP238
	SEE CATALOGUE
	WITH I.C.

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...400			
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-SPEED-DRILL-IRON, SHANK FORM HAK, COATED					FORMAT A2			
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						DATE	APPROVED	MATERIAL NUMBER 30488361	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS				SCALE 2:1	TECHNICAL SPECIFICATION SCD421-0900-2-3-130HA05-HP238	SHEET 1/1