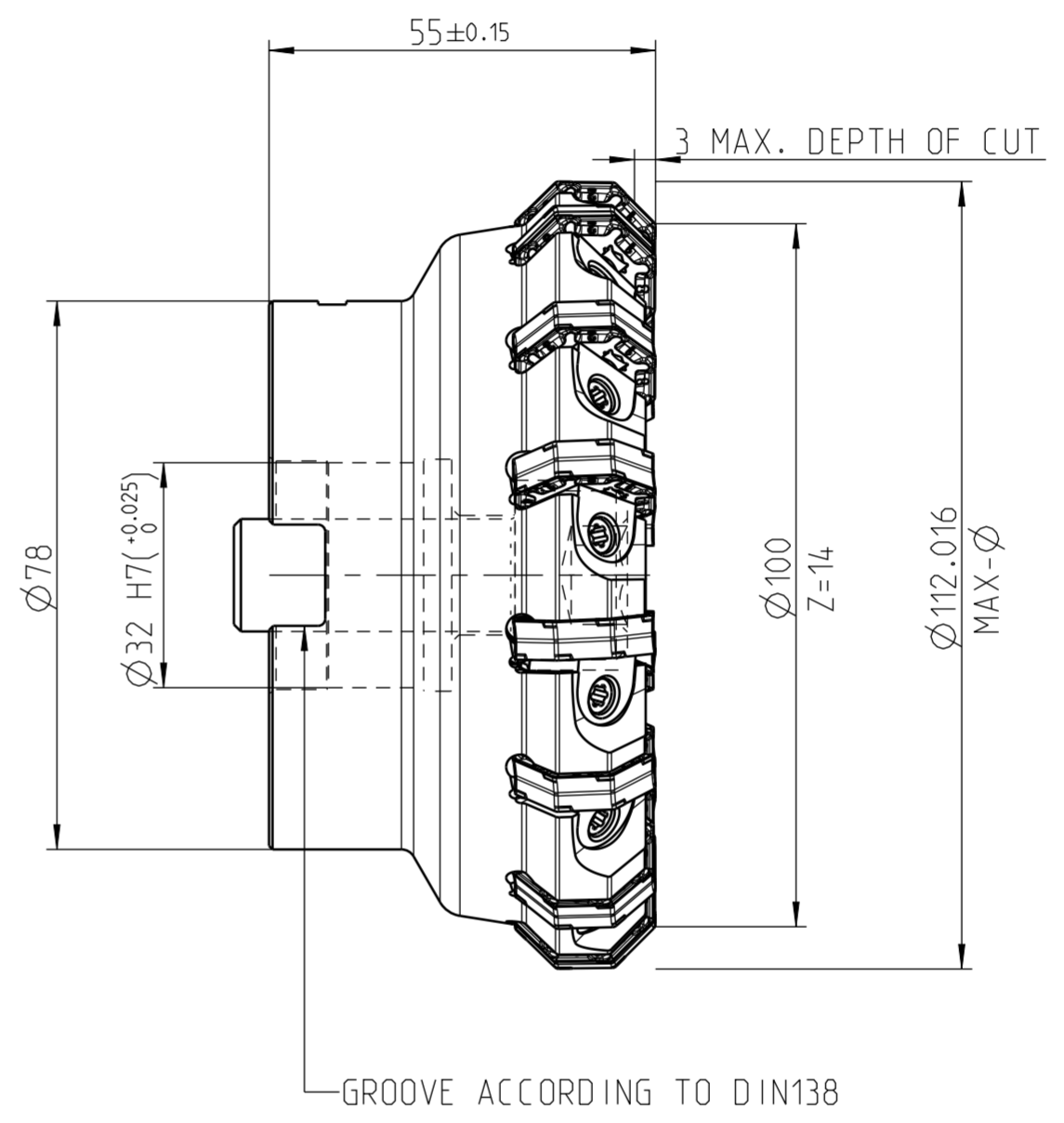
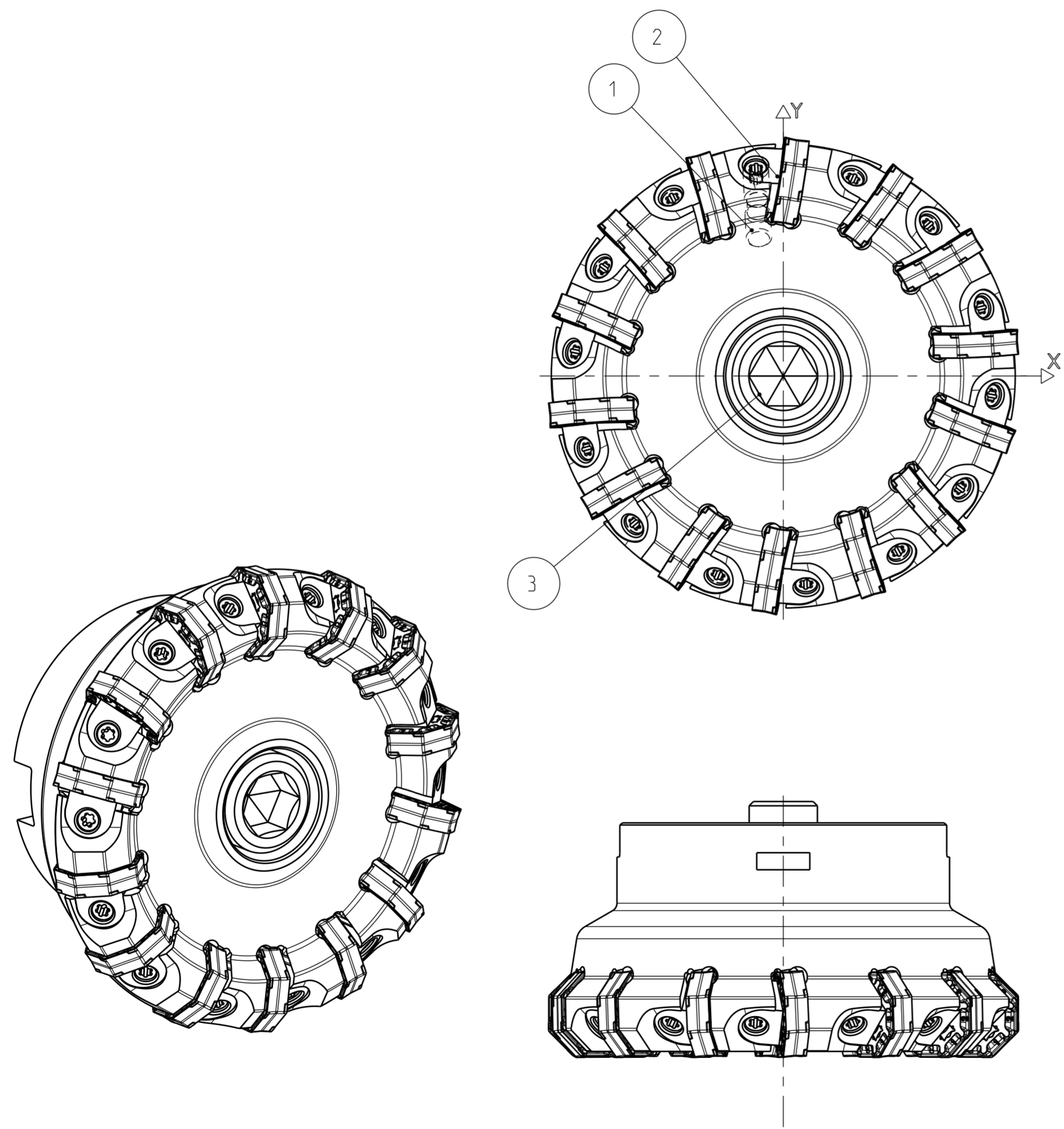


INDEX	CHANGES	DATE	NAME

UNEQUAL POSITIONING



MISSING PRODUCTION NOTES ACCORDING TO MN616BL33

PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER
3	1			10003691	SOCKET HEAD SCREW	ISO 4762-M16x40-12.9	
2	14			31071645	WEDGE	10.0X11.5X10.0 M6X0.75 LH	
1	14			31041869	THREADED SPINDLE	M6X0.75LH/RHX23.4	

SCOPE OF DELIVERY INFORMATION
 INSERTS NOT INCLUDED
 TIGHTENING TORQUE FOR MAPAL CLAMPING SCREWS PER MN678BL1

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE RADIAL MILLING PROGRAMME. BODY	DATE OF ISSUE 2019-02-14	CREATED ANS	DOCUMENT 607040891-000-01-ED1	INDEX 00
ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.	MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE	APPROVED	MATERIAL NUMBER 31002157	ORIGIN AAD
		GENERAL TOLERANCE ISO 2768-1H-Ⓢ SIZE ISO 14405 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 1:1	TECHNICAL SPECIFICATION IFM450-100-CA32-Z14R-0N_U07

BALANCE GRADE PER DIN ISO 21940-11
 G 6.3 / 3000 MIN⁻¹
 MASS
 APPROX. 2.5 kg