1	2	3	4		5	6	7	8		9	10	11		12
										INDEX CHANGE	S		DATE	NAME
А														
R												NON	N TOLERANCED DIMENSIO	ONS r
												0.	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	> 120 > 400 4001000
												RAE	DII, CHAMFERS 0.2 ± 0.5 ± 1 ± 1	
												ANG	GLES, DIM. OF THE SHOR	TER SIDE
	OPTIMILL-3D-CR-HARDENED											bis ±	> 10 > 50 > s 10 50 120 1° ± 30' ± 20' ±	400 10' ± 5'
	OPTIMILL-3D-CR-HARDENED													
						100±1 MIN TOOL LENGTH	95.5		-					
D				-		(93.1)			6.9 ⁺¹ CUTTIN	NG I FNGTH				[
		M 5:1				· · · ·	· ·	· · ·						
E									f 7					{
			MN-30.46-260	1					\$Q					
			1111-30.40-200											
F														
	REGRINDING INFO TIP	•												
G														
	OUTER DIAMETER FLUTE													
	ADDING OF WORKING LENGTH	0												-
		0					MAPAL (C) R PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE OPTIMII I - 3	D-(R-HARDFI	NED, SHANKFORM HA,	SC COATED		FORMAT A2
н	DECOATING	0					ALL RIGHTS FO SOLUTIONS AN ENTITIED TO N	DR THE INVENTIONS, KNOW-HOW, TECHNICAL DD ESIGNS SHOWN ON THE DRAWING ARE TAPAL ONLY. AS FAR AS MAPAL DID NOT PERTY RIGHTS HEREUPON YET, MAPAL SERVES THE RIGHT FOR THE REGISTRATION OF		MAPAL	DATE OF ISSUE 2021-11-16	E CREATED DOCUMENT 5 SAY 60741085	0-000-01-ED1	INDEX 00
	• YES • OPTIONAL • NO	<u> </u>					PROPERTY RIC SHOWN ARE S ONLY BE MADE THIS DRAWING	SERVES THE RIGHT FOR THE REGISTRATION OF HTS. THE DRAWING AS WELL AS THE MATTERS RICITLY CONFIDENTIAL. REPRODUCTIONS MAY FOR THE PURPOSE AGREED UPON NEITHER NOR COPIES THEREOF MAY BE MADE O THIRD PARTIES. WITH THE DELIVERY OF THIS		Präzisionswerk Dr. Kress KG		APPROVED MATERIAL NU 311545	01	ORIGIN ALD
	2	2	<i>.</i>		5	6	DRAWING NO F	0 THIRD PARTIES. WITH THE DELIVERY OF THIS IGHT TO USE IT FOR ANY PURPOSE IS GRANTED. GAINST THE OBLIGATIONS TO SECRECY AND USE WILL BE PROSECUTED.	GENERAL TOLERANCE SIZE ISO 14405-1 (E)		EMAPAL STANDARDS	SCALE TECHNICAL SI 2:1 MCR106-0	960-0050-X100-HP808	SHEET 1/1 12
BLATT/MA	AP/S.A2	ر 	ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ ـ 	I		~	T			·		1 1		· <u>-</u>