INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

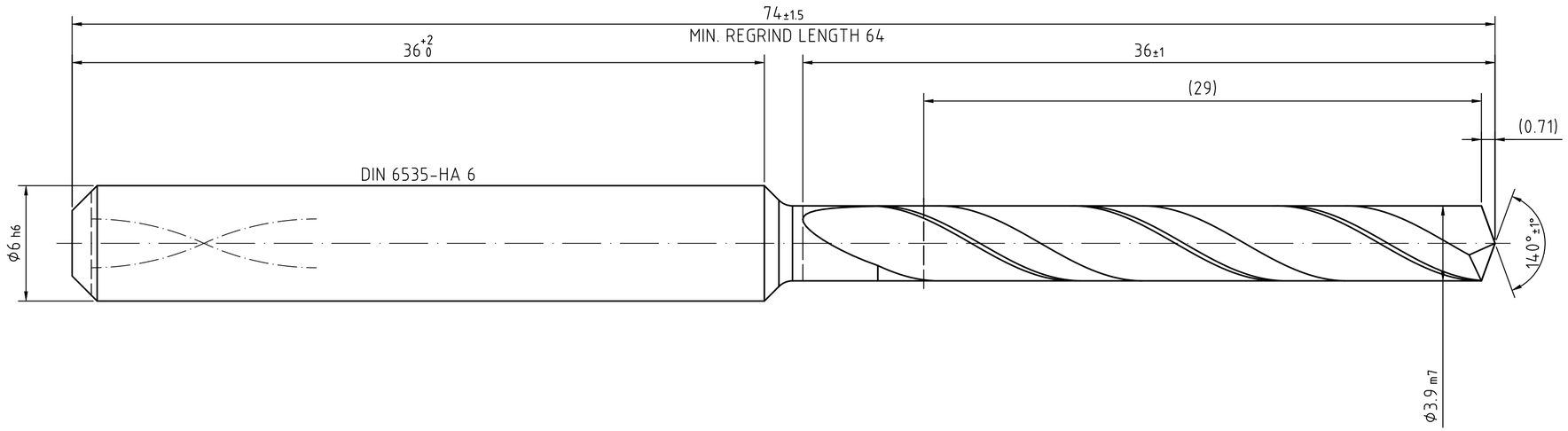
ECU-DRILL-UNI

30° HELICAL

CUT MAT HP765

WITH I.C.

M 5:1



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TITLE
ECU-DRILL-UNI, SHANK FORM HAK, COATED

FORMAT A2

MAPAL Präzisionswerkzeuge Dr. Kress KG

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2022-10-20	DKO	607817671-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		30421967	ALD

GENERAL TOLERANCE ISO 2768-mH	DIMENSIONS NOT SHOWN	SCALE	TECHNICAL SPECIFICATION	SHEET
SIZE ISO 14405-1 Ⓔ	ARE MAPAL STANDARDS	5:1	SCD351-0390-2-2-140HA06-HP765	1/1