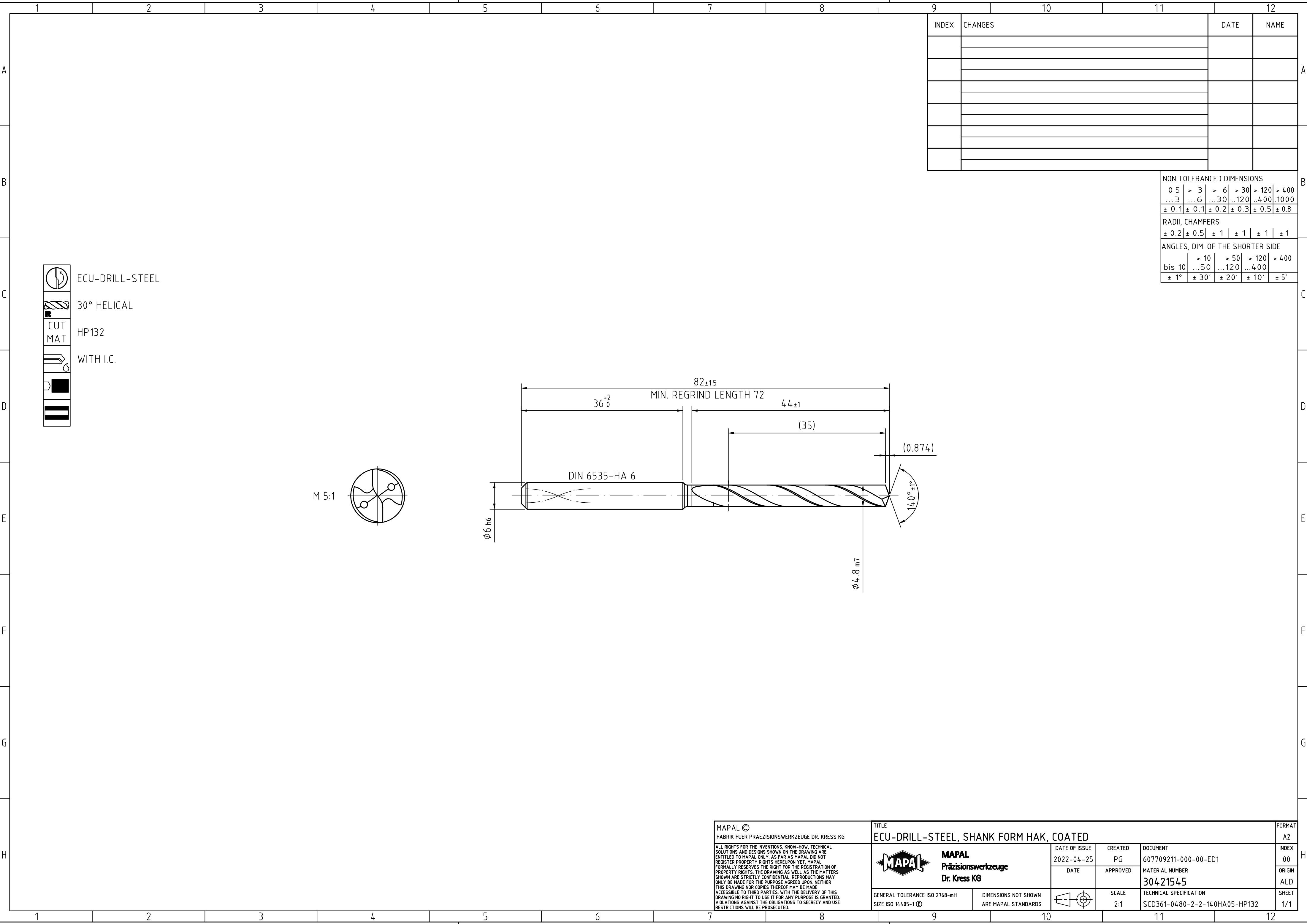
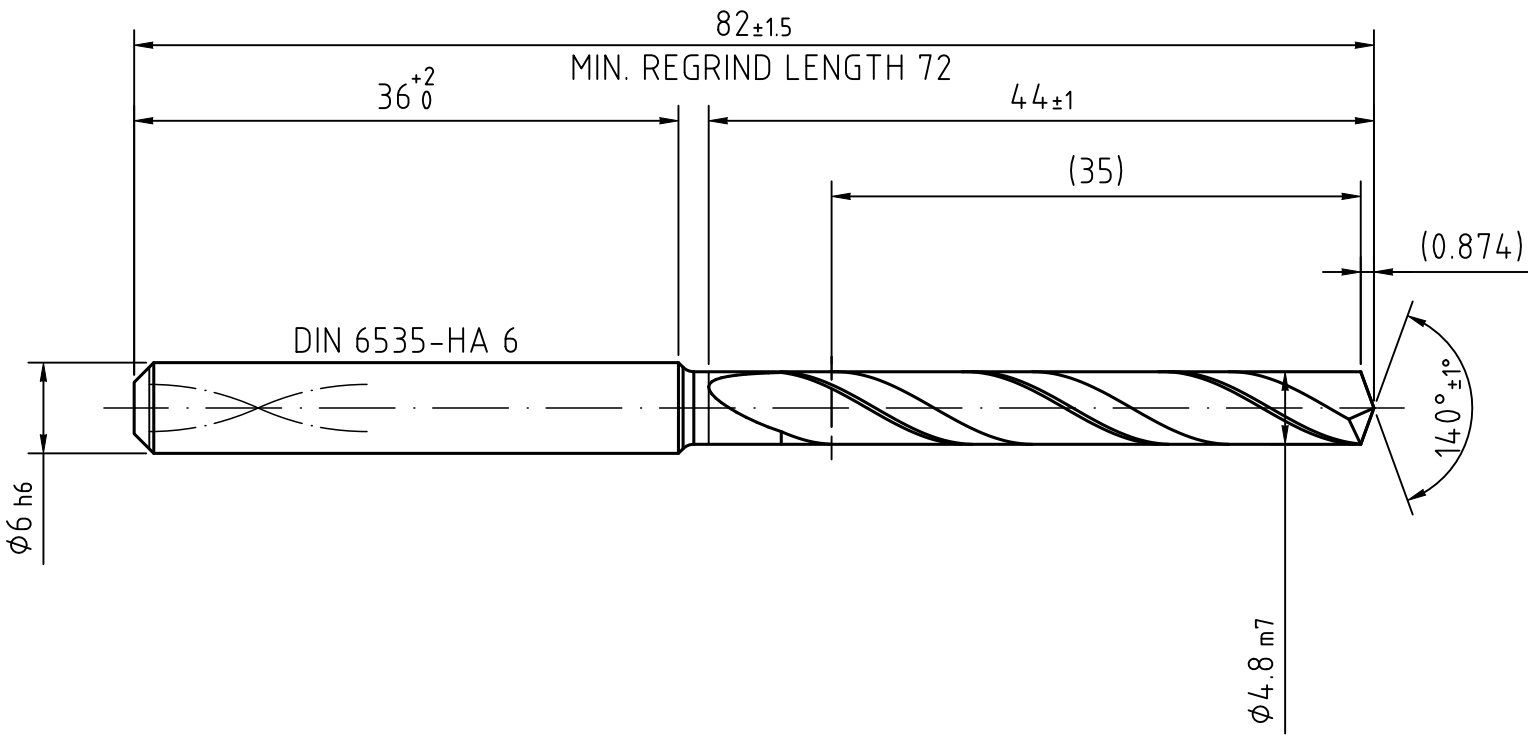
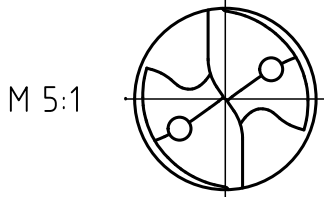




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	

- ECU-DRILL-STEEL
- 30° HELICAL
- HP132
- WITH I.C.



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-STEEL, SHANK FORM HAK, COATED			FORMAT A2
MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-04-25	CREATED PG	DOCUMENT 607709211-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 30421545	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 2:1	TECHNICAL SPECIFICATION SCD361-0480-2-2-140HA05-HP132	SHEET 1/1