

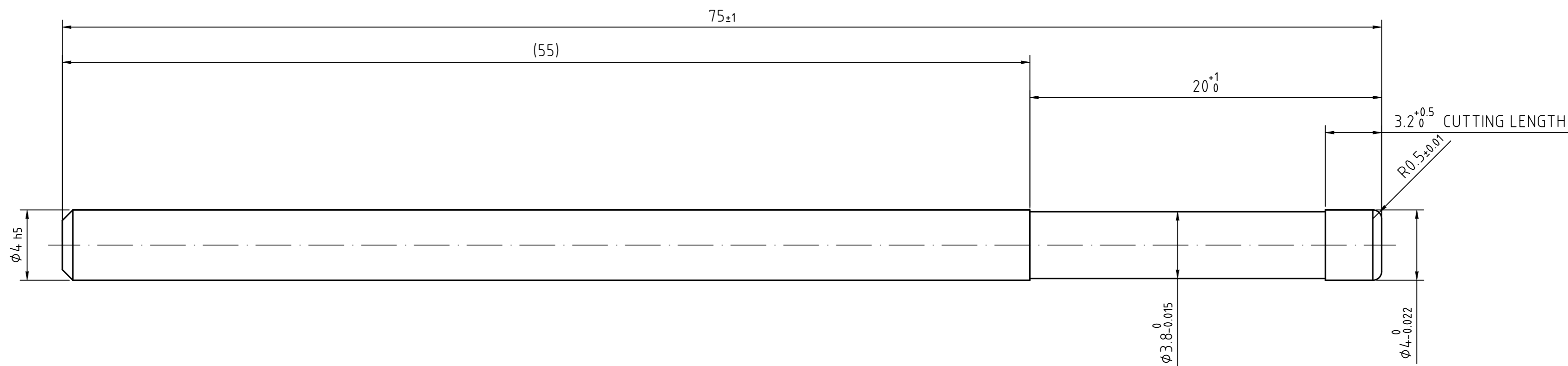


INDEX	CHANGES	DATE	NAME


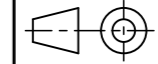
NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.2	± 0.5	± 1	± 1	± 1
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'

 OPTIMILL-3D-CR-GRAPHITE,Z=3  
 HC116



REGRINDING INFO	
TIP	<input type="radio"/>
OUTER DIAMETER	<input type="radio"/>
FLUTE	<input type="radio"/>
ADDING OF WORKING LENGTH	<input type="radio"/>
ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>

YES  
  OPTIONAL  
  NO

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 <b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG	<b>DATE OF ISSUE</b> 2023-02-10	<b>CREATED</b> DKO
<b>GENERAL TOLERANCE ISO 2768-mH</b> SIZE ISO 14405-1 Ⓢ	<b>DIMENSIONS NOT SHOWN</b> ARE MAPAL STANDARDS	<b>DATE</b> DATE
	<b>SCALE</b> 5:1	<b>DOCUMENT</b> 607907108-000-00-ED1
<b>TECHNICAL SPECIFICATION</b> MCR114-040-0050-2000D075-HC116	<b>MATERIAL NUMBER</b> 31153006	<b>ORIGIN</b> ALD
<b>SHEET</b> 1/1	<b>SCALE</b> 5:1	<b>TECHNICAL SPECIFICATION</b> MCR114-040-0050-2000D075-HC116