




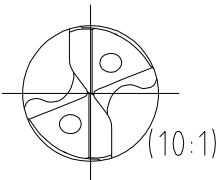


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADIOI, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...50	...120	...400		
$\pm 1^{\circ}$	$\pm 30'$	$\pm 20'$	$\pm 10'$	$\pm 5'$	

-  MICRO-DRILL-STEEL
-  30.8° AT $\phi 1.8$
-  HP246
-  MAT SEE CATALOG
-  WITH IC.



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MICRO-DRILL-STEEL, SHANKFORM HA, COATED			FORMAT A3
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		DATE	APPROVED	MATERIAL NUMBER 31238893	
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ©	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD371-0180-2-4-142HA05-HP246	
					INDEX 00 ORIGIN MED SHEET 1/1