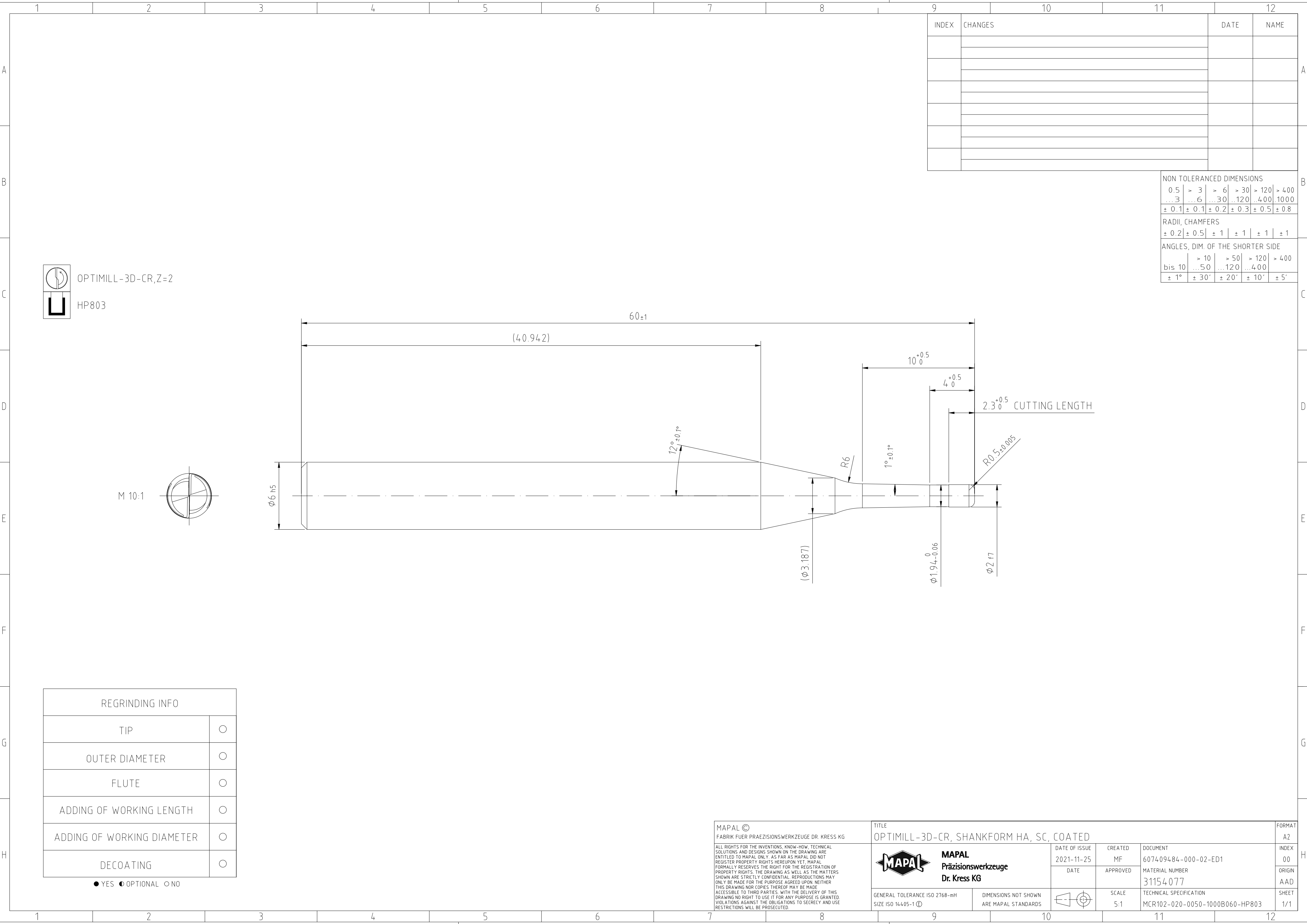


OPTIMILL-3D-CR,Z=2

HP803

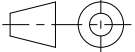
REGRINDING INFO	
TIP	☐
OUTER DIAMETER	☐
FLUTE	☐
ADDING OF WORKING LENGTH	☐
ADDING OF WORKING DIAMETER	☐
DECOATING	☐

● YES ● OPTIONAL ○ NO

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

ADDING OF WORKING DIAMETER	☐
DECOATING	☐
● YES ● OPTIONAL ○ NO	

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					DATE	APPROVED	MATERIAL NUMBER 31154077	ORIGIN AAD	
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ①		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 5:1	TECHNICAL SPECIFICATION MCR102-020-0050-1000B060-HP803	SHEET 1/1