



OPTIMILL-UNI-HPC-POCKET Z3

42° HELICAL FLUTET AT Ø5.00

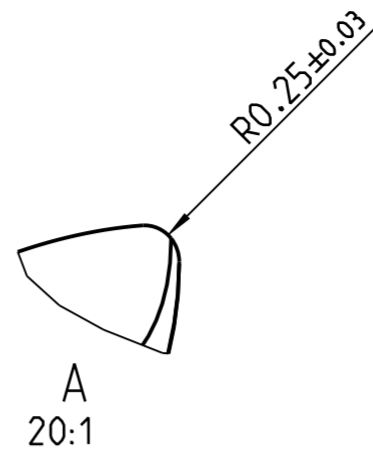
CUT
MAT

HP920

MAT

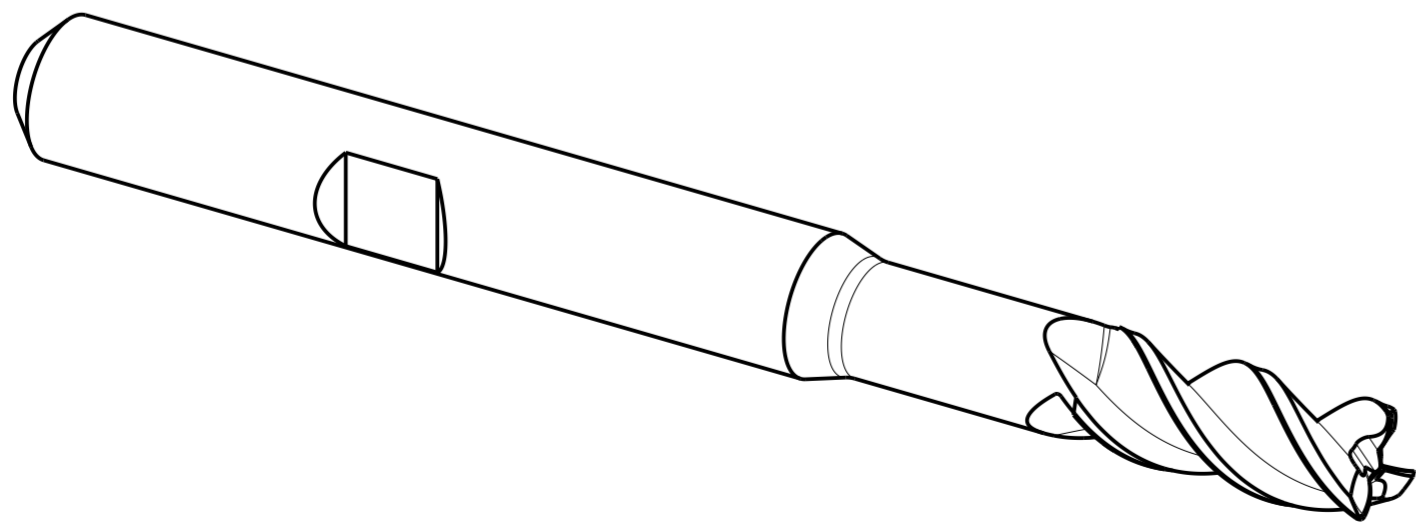
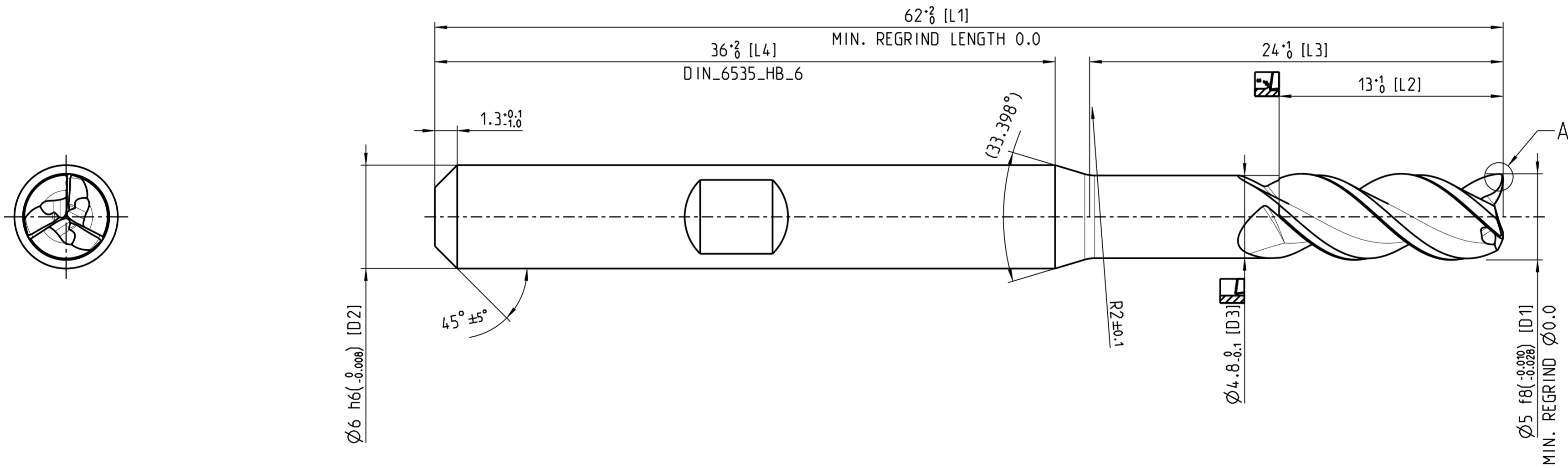
P/M/K

REGRINDING INFO	
TIP	NO
OUTER DIAMETER [D1]	NO
FLUTE	NO
NECK LENGTH [L3]	NO
NECK DIAMETER [D3]	NO
DECOATING	NO



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	> 400
...50	...120	...400	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	



MASS
APPROX. 0.010 kg

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MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2025-02-25	CREATED DESIGN A.	DOCUMENT 607423148-000-00-ED1		INDEX 00
	DATE	APPROVED	MATERIAL NUMBER 31031146		ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 5:1	TECHNICAL SPECIFICATION SCM800-0500Z03R-R0025HB-HP920		
SHEET 1/1		SHEET 1/1			