

1		2		3		4		5		6		7		8			
MACH.NO.:		STATION:		SPINDLE:						INDEX NO.		CHANGES		DATE		NAME	
PART-NAME.:										-		-		-		-	
PART NO.:										-		-		-		-	
MATERIAL:										-		-		-		-	
OP-NO.:		TOOL-NO.:		HOLE-NO.:						-		-		-		-	


SCHNEIDENZAHL . . . . . : 5 / RECHTS  
 SPANNUT. . . . . : ~41° RECHTS  
 SCHNEIDSTOFF . . . . . : HP 723  
 GEEIGNETE WERKSTOFFE . . : SIEHE KATALOG  
 FEHLENDE ANGABEN NACH  
 ERFAHRUNG DES HERSTELLERS

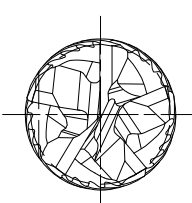
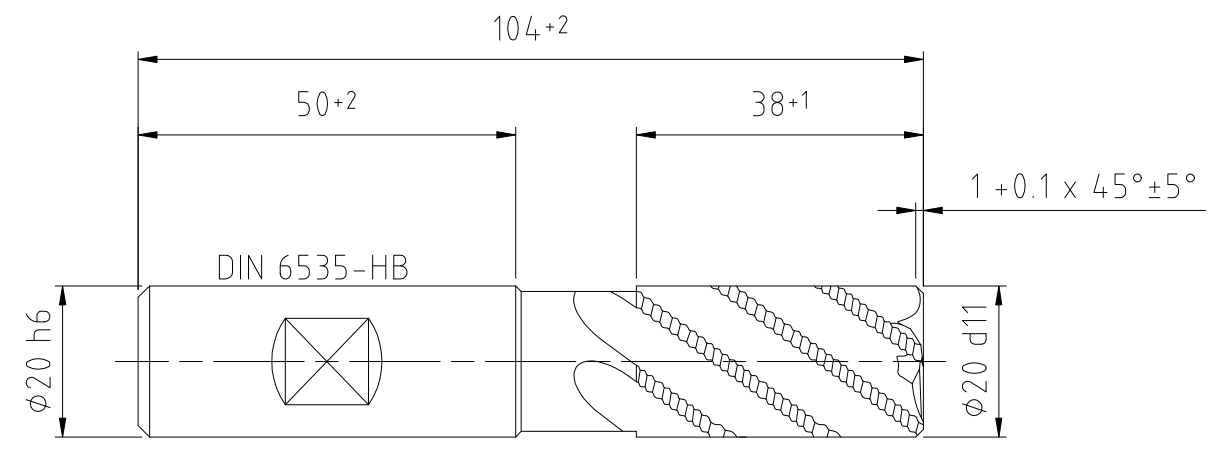
CUTTING EDGES. . . . . : 5 / RIGHT  
 CHIP FLUTES . . . . . : ~41° RIGHT  
 CUTTING MATERIAL. . . : HP 723  
 SUITABLE MATERIALS: SEE CATALOG  
 MISSING SPECIFICATIONS ACCORING  
 TO EXPERIENCE OF MANUFACTURER.

JOB-NO.:

PROJECT-NO.:

SKETCH:

CUST.:		SIMILAR:		BARCODE-ZONE		BALANCING GRADE DIN ISO 1940-G (COMPLETE ASSEMBLY) AT R.P.M. -1		THIS DRAWING REMAINS OUR EXCLUSIVE PROPERTY. IT IS ENTRUSTED ONLY FOR THE PURPOSE AGREED UPON AND MAY NOT BE USED FOR ANY OTHER PURPOSE. COPIES OR OTHER REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER ORIGINALS NOR REPRODUCTIONS MAY BE TRANSMITTED OR OTHERWISE MADE ACCESSIBLE TO A THIRD PARTY WITHOUT OUR WRITTEN CONSENT.		 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE		NAME	
						ADDITIONALLY TO VA-NO: 07.05.01 MARK WITH ---		DIMENSIONAL TOLERANCES PER ISO 2768-M UNLESS OTHERWISE SPECIFIED DIMENSIONS NOT SHOWN ARE MAPAL STANDARD				DRAWN 17.01.19		kp	
												APP.			
												CHK.			
												SCALE: 1:1		FORMAT: A3	
								TITLE: OPTIMILL-UNI-WAVE, SC, COATED						ORIGIN ALD	
								TECHNICAL SPECIFICATION SCM880-2000Z05R-F0100HB-HP723		MATERIAL NUMBER.: 30917946		DRAWING NO.: 607179883-000-00-ED1		INDEX 00	
								REPLACES DWG. NO.:		REPLACED BY DWG. NO.:		SHEET 1 V.1		SHEETS	



OPTIMILL-UNI-WAVE  
OHNE IK / WITHOUT I.C.