Γ	1	2	3	4		5	6
	A	<u>, </u>		· ·	,	1	
	В						
	C 30° R CUT HP: MAT HP:	GA-DRILL-STEEL-PLUS 'HELICAL 358					
		THOUT I.C.				48 ⁺² DIN 6535-HA	1 MIN. REGRI
	E))	\$16 h6		
	F						
	G						
	Η	2	3	4		5	6
	BLATT/MAP/S.A2						

7		8		9	10)		11		12	$\overline{}$
				INDEX	CHANGES				DATE	NAME	
				-							
				-							
											\square
			l					NON TOLERAN 0.5 > 3 36 ± 0.1 ± 0.1 RADII, CHAMF ± 0.2 ± 0.5	> 6 > 30 30120 ± 0.2 ± 0.3 ± ERS	> 120 > 400 400 .1000 ± 0.5 ± 0.8	B
								ANGLES, DIM. > 1 bis 105	OF THE SHORT 0 > 50 >	TER SIDE 120 > 400 400	
115±1. RIND L	5 _ENGTH 105	65 <u>+</u> 1									
		(45)			(2.775) L						D
					14,00±10						E
			ф15.25 m7								F
											G
				כדררי						FORMAT	
	FABRIK FUER PRAEZISIONS WEI ALL RIGHTS FOR THE INVENTIONS, KH SOLUTIONS AND DESIGNS SHOWN ON ENTITLED TO MAPAL ONLY. AS FAR	NOW-HOW, TECHNICAL THE DRAWING ARE		-51661 MAPA	PLUS, SHANKFOF L	DATE OF ISSUE	CREATED			A2 INDEX	
	ENTITLED TO MAPAL UNLT. AS FAR' REGISTER PROPERTY RIGHTS HEREUF FORMALLY RESERVES THE RIGHT FOI PROPERTY RIGHTS. THE DRAWING AS SHOWN ARE STRICTLY CONFIDENTIAL	ΡΩΝ ΥΕΤ ΜΔΡΔΙ	MAPA		onswerkzeuge	2022-11-11 DATE	DK0 APPROVED	607842743-000-00 MATERIAL NUMBER	-EU1	00 Origin	
	ONLY BE MADE FOR THE PURPOSE AC THIS DRAWING NOR COPIES THEREOF ACCESSIBLE TO THIRD PARTIES. WITH DRAWING NO RIGHT TO USE IT FOR A		GENERAL TOLERANCE		DIMENSIONS NOT SHOWN		SCALE	30801263 TECHNICAL SPECIFICATION		ALD SHEET	
	VIOLATIONS AGAINST THE OBLIGATIO RESTRICTIONS WILL BE PROSECUTED	DNS TO SECRECY AND USE	SIZE ISO 14405-1 (E)	9	ARE MAPAL STANDARDS		2:1	SCD600-1525-2-2-1 11	40HA03-HP35	58 1/1 12]
1	I	0		,		,	1		1	<u>ا ۲</u>	