
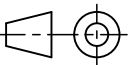


| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
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| NON TOLERANCED DIMENSIONS | | | | | |
|----------------------------------|--------|--------|--------|--------|---------|
| 0.5 | > 3 | > 6 | > 30 | > 120 | > 400 |
| ...3 | ...6 | ...30 | ...120 | ...400 | ...1000 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |
| RADII, CHAMFERS | | | | | |
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |
| ANGLES, DIM. OF THE SHORTER SIDE | | | | | |
| bis 10 | > 10 | > 50 | > 120 | > 400 | |
| ...50 | ...120 | ...400 | | | |
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' | |

| | | | | | | | |
|--|---|---|---|---|---------------|--|--------------|
| MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG | | TITLE MEGA-SPEED-DRILL-UNI, SHANK FORM HAK, COATED | | | | FORMAT A2 | |
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| | | DATE | APPROVED | MATERIAL NUMBER 30392940 | ORIGIN ALD | | |
| | | GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ | DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS |  | SCALE 5:1 | TECHNICAL SPECIFICATION SCD221-0450-2-3-135HA05-HP374 | SHEET 1/1 |