2 3 4 5 5 C Φ Φ Φ Φ Φ C Φ Φ Φ Φ Φ Φ C Φ									
			1	2	3	4	5	6	
C SO ⁺ H2L CAL Image: PS58 Image: PS58		В							
		С	CUT MAT	° HELICAL 358	S				
		D		111 I.C.				400 -	1 MIN. REGR
		E							
		F							
1 2 3 4 5 6		G							
	-			2	3	4	5	6	

7	8		9	1()		11		12	
		1		CHANGES	-			DATE	NAME	
										A
							NON TOLERAN	ICED DIMENSIO > 6 > 30		В
							± 0.1 ± 0.1	30120 .	400.1000	
							RADII, CHAMFI	ERS		
							± 0.2 ± 0.5			
							bis 1050	0 > 50 > 01204	120 > 400 +00	
							<u>±</u> 1° <u>±</u> 30	t ± 20' ±	10' ± 5'	
10.2										
103±′ RIND	LENGTH 93		-							
	61±1		-							D
ŀ	(49)		1							
			(1.*	729)						
			V j							
			14.0°+1°)						
										E
		2								
		Ø9.5 k7								
		Θ								
										F
										G
	MAPAL ©	TITLE							FORMAT	
	FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE	MEGA-QUA		ILL PLUS, SHANKF	ORM HAK, DATE OF ISSUE	COATED CREATED	DOCUMENT		INDEX	
	SUCIENTS AND DESIGNS STORMENT IN DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS	MAPAL		onswerkzeuge	2023-06-30 DATE	DK0 APPROVED	607837730-000-01- MATERIAL NUMBER	ED1	00 Origin	
	SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE		Dr. Kro	ess KG			31052860		ALD	
	ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.	GENERAL TOLERANCE SIZE ISO 14405-1 (E)		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD611-0950-2-4-1	40HA05-HP35		
7	8		9	10)		11		12	