





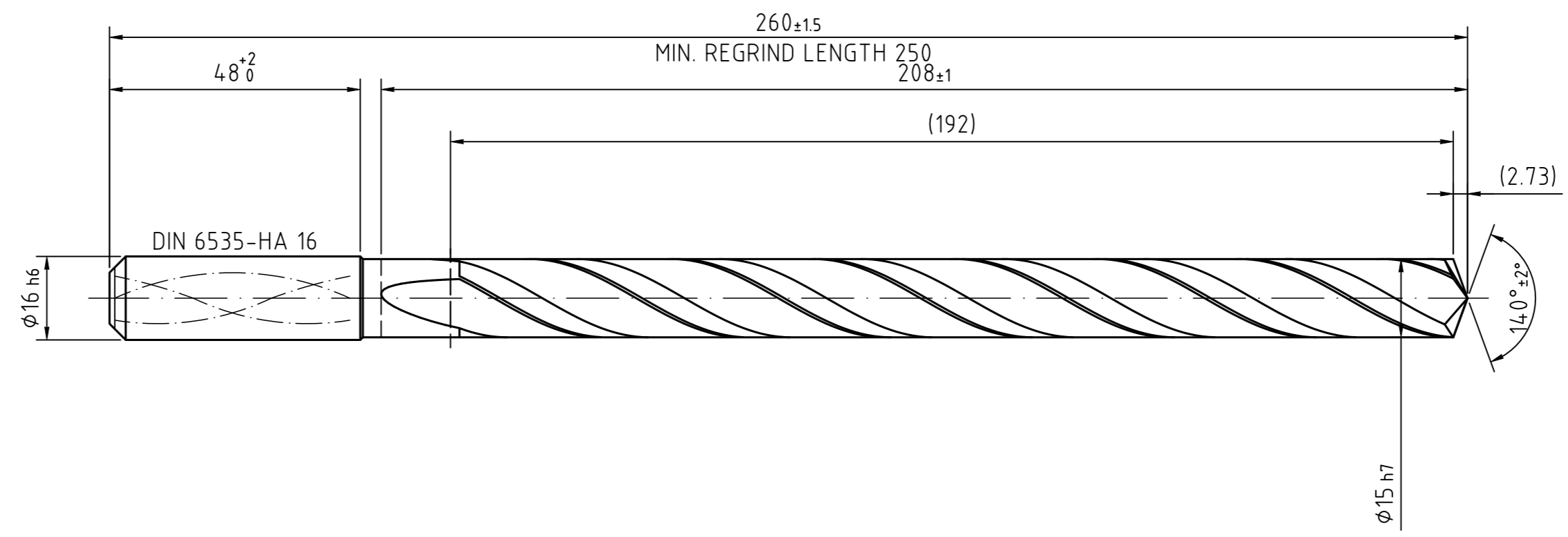
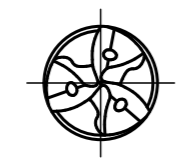




1 2 3 4 5 6 7 8 9 10 11 12

INDEX	CHANGES	DATE	NAME

-  TRITAN-DRILL-STEEL
-  30° HELICAL
-  CUT MAT HP358
-  WITH I.C.
- 
- 

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120 > 400
...3	...6	...30	...120	...400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5 ± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'



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 <b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG	<b>DATE OF ISSUE</b> 2022-08-04	<b>CREATED</b> DKO	<b>DOCUMENT</b> 607480667-000-01-ED1		<b>INDEX</b> 00
	<b>DATE</b>	<b>APPROVED</b>	<b>MATERIAL NUMBER</b> 30902477		<b>ORIGIN</b> ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		<b>SCALE</b> 1:1	<b>TECHNICAL SPECIFICATION</b> SCD661-1500-3-3-140HA12-HP358	
SHEET				1/1	

1 2 3 4 5 6 7 8 9 10 11 12