

OPTIMILL-3D-CR,Z=2

HP825



REGRINDING INFO	
TIP	<input type="radio"/>
OUTER DIAMETER	<input type="radio"/>
FLUTE	<input type="radio"/>
ADDING OF WORKING LENGTH	<input type="radio"/>
ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>

● YES ● OPTIONAL ○ NO

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADI, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50 ± 30'	> 50 ...120 ± 20'	> 120 ...400 ± 10'	> 400 ± 5'	

ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>
● YES ● OPTIONAL ○ NO	

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					DATE	APPROVED	MATERIAL NUMBER 31153858	ORIGIN AAD		
			GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ☺		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 5:1	TECHNICAL SPECIFICATION MCR101-004-0010-0200X060-HP825	SHEET 1/1