INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS

0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS

± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE

bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

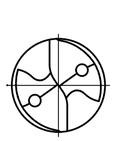
ECU-DRILL-STEEL

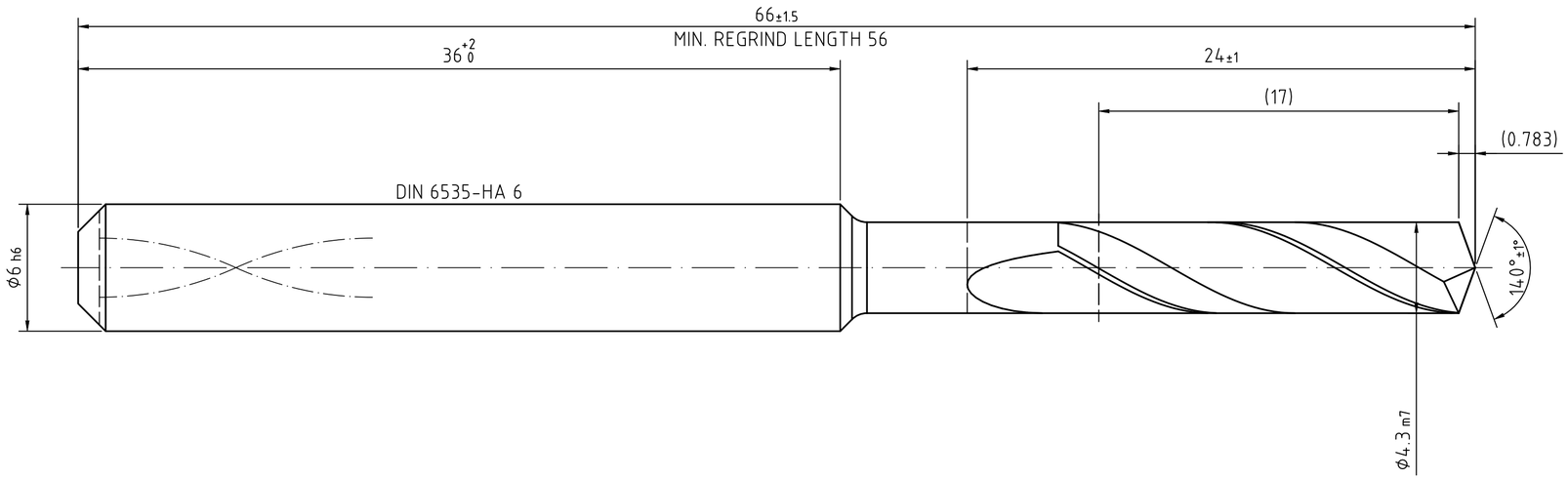
30° HELICAL

CUT MAT HP132

WITH I.C.

M 5:1





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MAPAL
Präzisionswerkzeuge
Dr. Kress KG

GENERAL TOLERANCE ISO 2768-mH
SIZE ISO 14405-1 Ⓔ

DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS

TITLE
ECU-DRILL-STEEL, SHANK FORM HAK, COATED

DATE OF ISSUE	CREATED	DOCUMENT	FORMAT
2022-07-27	PG	607750830-000-00-ED1	A2
DATE	APPROVED	MATERIAL NUMBER	INDEX
		30421379	00
			ORIGIN
			ALD
SCALE		TECHNICAL SPECIFICATION	SHEET
5:1		SCD361-0430-2-2-140HA03-HP132	1/1

BLATT/MAP/S.A2