

[illegible]

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
$\pm 1^\circ$	$\pm 30'$	$\pm 20'$	$\pm 10'$	$\pm 5'$

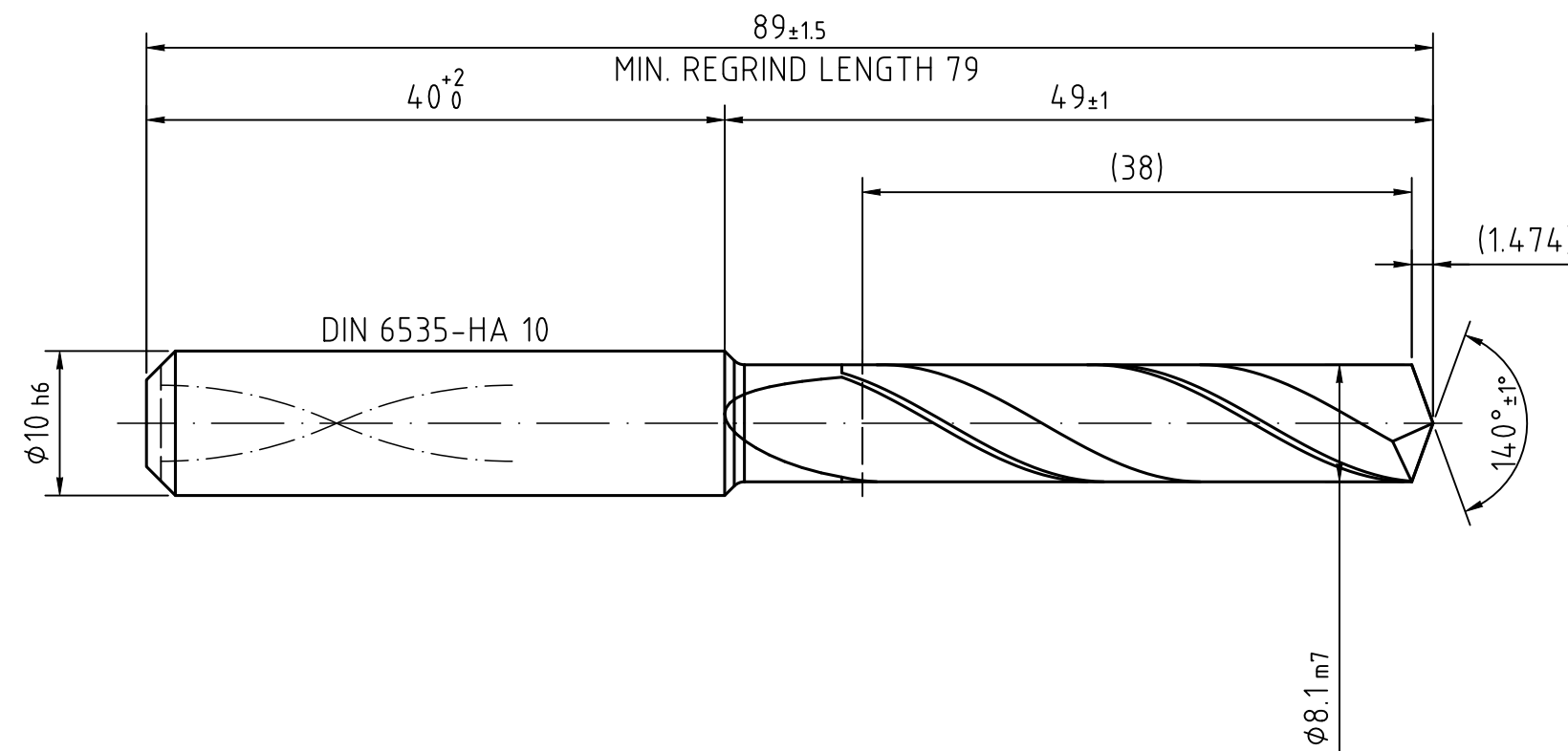
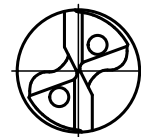




ECU-DRILL-UNI

30° HELICAL

HP765

WITH I.C.



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED			FORMAT A2		
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		DATE	APPROVED	MATERIAL NUMBER 30421883	ORIGIN ALD		
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14.045-1 (E)	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD351-0810-2-2-14.0HA04-HP765	SHEET 1/1