

1		2		3		4		5		6		7		8	
A										INDEX	CHANGES			DATE	NAME
B															
C															
D															
E															
F															

MEGA-PILOT-DRILL

30° AT Ø1.3

HP246

MAT

SEE CATALOG

WITH IC.

(20:1)

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADI, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

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MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MICRO-STEP-DRILL-STEEL, SHANKFORM HAK, COATED				FORMAT A3
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			DATE	APPROVED	MATERIAL NUMBER 31080873	ORIGIN MED
	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓔ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		 SCALE 5:1	TECHNICAL SPECIFICATION SCD581-0130-2-2-142HA-HP246